



DYNA CLEAN MACHINE 20

TO CLEAN CNC MACHINES

UPDATED: 1-July-2026

GENERAL DESCRIPTION

DYNA CLEAN MACHINE 20 is a proprietary blend of detergents, surfactants, biocides, and inhibitors designed to thoroughly clean and disinfect fluid reservoirs and coolant lines in order to provide a suitable environment for metalworking coolants. When this critical step is omitted, biocides used in the coolant will be consumed killing old bacteria, leaving none to inhibit new growth. The result will be higher coolant consumption, objectionable odors, and inconsistent machining performance.

DYNA CLEAN MACHINE 20 should be premixed into fresh water at the rate of 1 part cleaner to 20 parts water. After emptying the machine, charge the reservoir with this solution and allow to recirculate at low pump speed for one hour to insure adequate cleaning of the entire machine. Manual cleaning of inaccessible areas may be necessary to dissolve and suspend all the dirt, grease, oil, and bacteria. After draining the machine, repeat applications may be necessary to properly clean severely fouled machines. A final clean water rinse is strongly recommended to remove any residual dirt and cleaner solution. The machine is now ready to operate at peak efficiency.

OPERATING INSTRUCTIONS

DYNA CLEAN MACHINE 20 will yield optimum results if operated within the following ranges:

Concentration:	20-1
Time:	5-10 minutes
Temperature:	Ambient

Established **OPTIMUM** conditions by test. Adjust parameters to obtain the most effective results in your operation.

NOTE: To the best of our knowledge, the information given in this data sheet is true and accurate. However, since the application of the products described herein is beyond our control, both the products and the information are offered without guarantee as to their use and nothing shall be taken as a recommendation to use any product in violation of any patent rights.

PACKAGING

DYNA CLEAN MACHINE 20 is shipped in 5-gallon pails and 55-gallon drums.