



DYNA COOL K2002

MACHINE CUTTING COOLANT

UPDATED: 01-July-2026

GENERAL DESCRIPTION

DYNA COOL K2002 is a high performance HD cutting fluid that is formulated with components resistant to bacteria and odor formation. DYNA COOL K2002 is a super lubricity semi- synthetic fluid designed for machining and grinding of ferrous and non-ferrous metals. It is designed for maximum sump life while providing excellent rust protection without sticky residues. The high oil content of DYNA COOL K2002 makes it especially suited for CNC machines when a rust protective film is essential for down shifts. DYNA COOL K2002 is a low maintenance, trouble free fluid that is operator friendly and cost-effective.

FEATURES:	BENEFITS:
Anti-odor formulation	Provides maximum sump life resistant to odor.
Operator friendly	Mild with good operator acceptance.
Excellent rust protection	High oil content for RP on CNC machine ways.
All metal safe	Safe on ferrous and non-ferrous metals.
Superior tool life	Special lubricity additives afford long tool life.
Low foaming	Ideal for high pressure, grinding, and central systems.
Cost effective	Long sump life, less operator complaints, protects machines from rust.

PROPERTIES AND USE

Refractometer @ 20:1	3.5
Appearance	Amber
pH	9.2 Typical
Solubility	Complete / hard water stable
Mixing	Add to water (1qt. per 5 gal. water)
Use Ratio	5%-10%

NOTE: The recommended machine tool cleaner is **DYNA CLEAN BIO 90**.

SHIPPING

DYNA COOL K2002 is shipped in 5-gallon pails and 55-gallon drums.