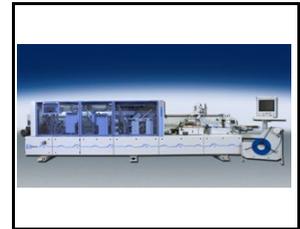


# STANDARD OPERATING PROCEDURE

## EDGE BANDER – FLOOR MOUNTED



**ONLY TRAINED PERSONNEL  
AUTHORISED TO OPERATE THIS EQUIPMENT**

**Identified Hazards**

- |                |                                       |               |                   |
|----------------|---------------------------------------|---------------|-------------------|
| • Heat / Burns | • Exposure to Moving & Rotating Parts | • Nip Points  | • Dust            |
| • Eye Injuries | • Slips / Trip / Falls                | • Electricity | • Noise           |
| • Lacerations  | • Manual Handling                     | • Glue Fumes  | • Waste Materials |

**Personal Protective Equipment Requirements to Operate**

<input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<p><b>Other   Additional PPE Requirements:</b> Restrain long / loose hair, remove / contain loose jewellery, no loose fitting clothing</p>
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**Operating Instructions**

**Pre-Operational Safety Checks**

- Inspect the machine for obvious damage, including electrical supply, guarding and safety devices.
- Ensure the control & working station has adequate lighting & ventilation, is free from congestion, tripping hazards, chippings of previously removed material & any flammable / volatile substances or materials.
- Ensure the power supply for the machine and any ancillary equipment is RCD protected and has a current test and tag where applicable.
- Ensure settings and adjustments are correct for the particular task including heat settings and material thickness, and direction of blades and cutting / trimming bits etc.
- Locate and be familiar with the operation of the ON / OFF switch and emergency stop button or lanyard.
- Ensure all protective devices and interlocks are in place and fully operational.
- Do not work with parts smaller or larger than those for which the machine has been designed.
- Check the product for any damage, defects, foreign items or other issues that could impact on the safe operation during the process
- Start the local exhaust ventilation unit before commencing the process where not interlocked.
- Electrically isolate the machine from the power supply if unsafe, making repairs or adjustments, or servicing.

**Operational Safety Checks**

- **NEVER** operate a faulty piece of equipment. Report any faults, problems or hazards **IMMEDIATELY**.
- Ensure required PPE is available and worn.
- Use two persons and or the adjustable support for large or awkward pieces of material, maintaining a balanced stance when operating the machine.
- Keep hands away from cutting / trimming blades, moving parts and heat gun nozzle and avoid contact with glue and hot surfaces.
- Never attempt to open the doors or protective devices when the machine is in operation (should be interlocked)
- Do not leave the machine unattended when operational.
- Clean up and dispose of any debris from the work area both during and upon completion of the task.

REFER TO THE MANUFACTURER'S OPERATIONAL MANUAL FOR FULL SAFETY REQUIREMENTS