

Course Modules

Black Belt Green Belt Yellow Belt

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|--------|------------------------------------|--------------|--------------|---------------|
| Define | A1 - Understanding Six Sigma 1.0 | [Black Belt] | [Green Belt] | [Yellow Belt] |
| | A2 - Fundamentals of Six Sigma 1.0 | | | |
| | A3 - Project Selection 1.0 | | | |
| | A4 - Lean Enterprise 1.0 | | | |
| | A5 - Define Wrap Up 1.0 | | | |
| | A6 - Yellow Belt Exam | | | |
| | A7 - Green Belt Exam | | | |
| | A8 - Black Belt Exam | | | |

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|---------|--------------------------------------|--------------|--------------|---------------|
| Measure | B1 - Intro to Measure 1.0 | [Black Belt] | [Green Belt] | [Yellow Belt] |
| | B2 - Process Mapping 1.0 | | | |
| | B3 - Cause and Effect 1.0 | | | |
| | B4 - FMEA 1.0 | | | |
| | B5 - Measurement System Analysis 1.0 | | | |
| | B6 - Capability Analysis 1.0 | | | |
| | B7 - Measure Wrap Up 1.0 | | | |
| | B8 - Yellow Belt Exam | | | |
| | B9 - Green Belt Exam | | | |
| | B10 - Black Belt Exam | | | |

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|---------|--|--------------|--------------|---------------|
| Analyze | C1 - Intro to Analyze 1.0 | [Black Belt] | [Green Belt] | [Yellow Belt] |
| | C2 - Classes and Causes 1.0 | | | |
| | C3 - Mult Vari and Other Graphs 1.0 | | | |
| | C4 - Inference 1.0 | | | |
| | C5 - Hypothesis Testing 1.0 | | | |
| | C6 - Hypothesis Testing Normal Data Part 1 1.0 | | | |
| | C7 - Hypothesis Testing Normal Data Part 2 1.0 | | | |
| | C8 - Nonnormal Part 1 1.0 | | | |
| | C9 - Nonnormal Data Part 2 1.0 | | | |
| | C10 - Analyze Wrap Up 1.0 | | | |
| | C11 - Yellow Belt Exam | | | |
| | C12 - Green Belt Exam | | | |
| | C13 - Black Belt Exam | | | |

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|---------|-----------------------------------|--------------|--------------|---------------|
| Improve | D1 - Intro to Improve 1.0 | [Black Belt] | [Green Belt] | [Yellow Belt] |
| | D2 - Simple Linear Regression 1.0 | | | |
| | D3 - Multiple Regression 1.0 | | | |
| | D4 - 2^K Experiments 1.0 | | | |
| | D5 - Fractional Factorials 1.0 | | | |
| | D6 - DOE Extras 1.0 | | | |
| | D7 - Improve Wrap Up 1.0 | | | |
| | D8 - Yellow Belt Exam | | | |
| | D9 - Green Belt Exam | | | |
| | D10 - Black Belt Exam | | | |

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|---------|-----------------------------|--------------|--------------|---------------|
| Control | E1 - Intro to Control 1.0 | [Black Belt] | [Green Belt] | [Yellow Belt] |
| | E2 - Solution Selection 1.0 | | | |
| | E3 - Control Methods 1.0 | | | |
| | E4 - Return to Lean 1.0 | | | |
| | E5 -SPC 1.0 | | | |
| | E6 - Control Plan 1.0 | | | |
| | E7 - Project Wrap Up 1.0 | | | |
| | E8 - Yellow Belt Exam | | | |
| | E9 - Green Belt Exam | | | |
| | E10 - Black Belt Exam | | | |

Course Modules

| Course Modules | Black Belt | Green Belt | Yellow Belt | Minitab Version Runtime* | | | SigmaXL Version Runtime* | | |
|----------------|--|------------|-------------|---|---------|---------|--------------------------|---------|---------|
| | | | | Hours | Minutes | Seconds | Hours | Minutes | Seconds |
| Define | A1 - Understanding Six Sigma 1.0 | | | 1 | 36 | 23 | 1 | 36 | 23 |
| | A2 - Fundamentals of Six Sigma 1.0 | | | 0 | 58 | 2 | 0 | 58 | 2 |
| | A3 - Project Selection 1.0 | | | 0 | 59 | 25 | 1 | 0 | 52 |
| | A4 - Lean Enterprise 1.0 | | | 0 | 38 | 10 | 0 | 38 | 10 |
| | A5 - Define Wrap Up 1.0 | | | 0 | 14 | 26 | 0 | 14 | 26 |
| | A6 - Yellow Belt Exam | | | 20 questions | | | | | |
| | A7 - Green Belt Exam | | | 15 questions (+20 Yellow Belt questions) 35 total | | | | | |
| | A8 - Black Belt Exam | | | 15 questions (+15 Green Belt questions & 20 Yellow Belt Questions) 50 total | | | | | |
| Measure | B1 - Intro to Measure 1.0 | | | 0 | 6 | 26 | 0 | 6 | 26 |
| | B2 - Process Mapping 1.0 | | | 0 | 49 | 6 | 0 | 51 | 44 |
| | B3 - Cause and Effect 1.0 | | | 0 | 26 | 46 | 0 | 30 | 3 |
| | B4 - FMEA 1.0 | | | 0 | 30 | 6 | 0 | 30 | 45 |
| | B5 - Measurement System Analysis 1.0 | | | 1 | 26 | 1 | 1 | 39 | 3 |
| | B6 - Capability Analysis 1.0 | | | 1 | 11 | 46 | 1 | 7 | 48 |
| | B7 - Measure Wrap Up 1.0 | | | 0 | 8 | 15 | 0 | 8 | 15 |
| | B8 - Yellow Belt Exam | | | 20 questions | | | | | |
| | B9 - Green Belt Exam | | | 15 questions (+20 Yellow Belt questions) 35 total | | | | | |
| | B10 - Black Belt Exam | | | 15 questions (+15 Green Belt questions & 20 Yellow Belt Questions) 50 total | | | | | |
| Analyze | C1 - Intro to Analyze 1.0 | | | 0 | 3 | 59 | 0 | 3 | 59 |
| | C2 - Classes and Causes 1.0 | | | 0 | 35 | 11 | 0 | 36 | 36 |
| | C3 - Multit Vari and Other Graphs 1.0 | | | 0 | 51 | 21 | 0 | 53 | 55 |
| | C4 - Inference 1.0 | | | 0 | 43 | 18 | 0 | 43 | 17 |
| | C5 - Hypothesis Testing 1.0 | | | 0 | 30 | 42 | 0 | 32 | 14 |
| | C6 - Hypothesis Testing Normal Data Part 1 1.0 | | | 0 | 59 | 19 | 1 | 10 | 12 |
| | C7 - Hypothesis Testing Normal Data Part 2 1.0 | | | 0 | 56 | 31 | 1 | 7 | 47 |
| | C8 - Nonnormal Part 1 1.0 | | | 0 | 51 | 52 | 1 | 2 | 31 |
| | C9 - Nonnormal Data Part 2 1.0 | | | 0 | 35 | 51 | 0 | 35 | 31 |
| | C10 - Analyze Wrap Up 1.0 | | | 0 | 7 | 31 | 0 | 7 | 31 |
| | C11 - Yellow Belt Exam | | | n/a | | | | | |
| | C12 - Green Belt Exam | | | 15 questions | | | | | |
| | C13 - Black Belt Exam | | | 15 questions (+15 Green Belt questions) 30 total | | | | | |
| Improve | D1 - Intro to Improve 1.0 | | | 0 | 2 | 45 | 0 | 2 | 45 |
| | D2 - Simple Linear Regression 1.0 | | | 0 | 39 | 16 | 0 | 36 | 21 |
| | D3 - Multiple Regression 1.0 | | | 1 | 31 | 51 | 1 | 27 | 55 |
| | D4 - 2^K Experiments 1.0 | | | 1 | 1 | 58 | 1 | 1 | 41 |
| | D5 - Fractional Factorials 1.0 | | | 0 | 53 | 22 | 0 | 57 | 10 |
| | D6 - DOE Extras 1.0 | | | 1 | 10 | 25 | 1 | 16 | 18 |
| | D7 - Improve Wrap Up 1.0 | | | 0 | 7 | 58 | 0 | 7 | 58 |
| | D8 - Yellow Belt Exam | | | n/a | | | | | |
| | D9 - Green Belt Exam | | | 15 questions | | | | | |
| | D10 - Black Belt Exam | | | 15 questions (+15 Green Belt questions) 30 total | | | | | |
| Control | E1 - Intro to Control 1.0 | | | 0 | 2 | 42 | 0 | 2 | 42 |
| | E2 - Solution Selection 1.0 | | | 0 | 14 | 6 | 0 | 14 | 6 |
| | E3 - Control Methods 1.0 | | | 0 | 18 | 6 | 0 | 18 | 6 |
| | E4 - Return to Lean 1.0 | | | 0 | 34 | 11 | 0 | 34 | 11 |
| | E5 - SPC 1.0 | | | 1 | 29 | 4 | 1 | 32 | 28 |
| | E6 - Control Plan 1.0 | | | 0 | 29 | 43 | 0 | 29 | 43 |
| | E7 - Project Wrap Up 1.0 | | | 0 | 9 | 43 | 0 | 9 | 38 |
| | E8 - Yellow Belt Exam | | | 20 questions | | | | | |
| | E9 - Green Belt Exam | | | 15 questions (+20 Yellow Belt questions) 35 total | | | | | |
| | E10 - Black Belt Exam | | | 15 questions (+15 Green Belt questions & 20 Yellow Belt Questions) 50 total | | | | | |

* "Instructional Run time" or Video time refers to the total length of a video, while "study time" represents the amount of time spent actively learning and processing information from that video, which can be longer than the video's runtime if the viewer pauses, takes notes, conducts exercises and analysis and reviews sections; essentially, study time encompasses the full engagement with the video content beyond just passively watching it.

Black Belt Approx. Instructional Runtime 24 Hrs, Study Time 160 Hrs. (+/-20)

Green Belt Approx. Instructional Runtime 20 Hrs, Study Time 100 Hrs. (+/-20)

Yellow Belt Approx. Instructional Runtime 11 Hrs, Study Time 40 Hrs. (+/-10)

Exams. Yellow Belt requires 60 questions, Green Belt requires 135 questions total and the Black Belt requires 210 questions total. Exam questions were designed using Bloom's Taxonomy. Yellow Belt exams emphasize Remember, Understand, and basic Apply-level cognition. Green Belt exams emphasize Apply and Analyze, with limited Evaluate-level judgment. Black Belt exams emphasize Analyze, Evaluate, and bounded Create-level decision-making. All exams require a minimum passing score of 75%. Learners have unlimited attempts. Each question links to a specific module and topic in SixCamp training. Answer options are randomized, and exams are graded only at exam completion. To earn a Yellow Belt Certificate, learners must pass all Yellow Belt exams. To earn a Green Belt Certificate, learners must pass all Yellow Belt and Green Belt exams. To earn a Black Belt Certificate, learners must pass Yellow Belt, Green Belt, and Black Belt exams and demonstrating approximate instructional and study time.

IASSC Body of Knowledge (BoK)

Black Belt

1.0 Define Phase

- 1.1 The Basics of Six Sigma
 - 1.1.1 Meanings of Six Sigma
 - 1.1.2 General History of Six Sigma & Continuous Improvement
 - 1.1.3 Deliverables of a Lean Six Sigma Project
 - 1.1.4 The Problem Solving Strategy $Y = f(x)$
 - 1.1.5 Voice of the Customer, Business and Employee
 - 1.1.6 Six Sigma Roles & Responsibilities
- 1.2 The Fundamentals of Six Sigma
 - 1.2.1 Defining a Process
 - 1.2.2 Critical to Quality Characteristics (CTQ's)
 - 1.2.3 Cost of Poor Quality (COPQ)
 - 1.2.4 Pareto Analysis (80:20 rule)
 - 1.2.5 Basic Six Sigma Metrics

a. including DPU, DPMO, FTY, RTY Cycle Time; deriving these metrics

- 1.3 Selecting Lean Six Sigma Projects
 - 1.3.1 Building a Business Case & Project Charter
 - 1.3.2 Developing Project Metrics
 - 1.3.3 Financial Evaluation & Benefits Capture

- 1.4 The Lean Enterprise
 - 1.4.1 Understanding Lean
 - 1.4.2 The History of Lean
 - 1.4.3 Lean & Six Sigma
 - 1.4.4 The Seven Elements of Waste

- a. Overproduction, Correction, Inventory, Motion, Overprocessing, Conveyance, Waiting.
 - 1.4.5 5S
- a. Sort, Straighten, Shine, Standardize, Self-Discipline

2.0 Measure Phase

- 2.1 Process Definition
 - 2.1.1 Cause & Effect / Fishbone Diagrams
 - 2.1.2 Process Mapping, SIPOC, Value Stream Map
 - 2.1.3 X-Y Diagram
 - 2.1.4 Failure Modes & Effects Analysis (FMEA)
- 2.2 Six Sigma Statistics
 - 2.2.1 Basic Statistics
 - 2.2.2 Descriptive Statistics
 - 2.2.3 Normal Distributions & Normality
 - 2.2.4 Graphical Analysis
- 2.3 Measurement System Analysis
 - 2.3.1 Precision & Accuracy
 - 2.3.2 Bias, Linearity & Stability
 - 2.3.3 Gage Repeatability & Reproducibility
 - 2.3.4 Variable & Attribute MSA

- 2.4 Process Capability
 - 2.4.1 Capability Analysis
 - 2.4.2 Concept of Stability
 - 2.4.3 Attribute & Discrete Capability
 - 2.4.4 Monitoring Techniques

3.0 Analyze Phase

- 3.1 Patterns of Variation
 - 3.1.1 Multi-Vari Analysis
 - 3.1.2 Classes of Distributions
- 3.2 Inferential Statistics
 - 3.2.1 Understanding Inference
 - 3.2.2 Sampling Techniques & Uses
 - 3.2.3 Central Limit Theorem
- 3.3 Hypothesis Testing
 - 3.3.1 General Concepts & Goals of Hypothesis Testing
 - 3.3.2 Significance; Practical vs. Statistical
 - 3.3.3 Risk; Alpha & Beta
 - 3.3.4 Types of Hypothesis Test

- 3.4 Hypothesis Testing with Normal Data
 - 3.4.1 1 & 2 sample t-tests
 - 3.4.2 1 sample variance
 - 3.4.3 One Way ANOVA
 - a. Including Tests of Equal Variance, Normality Testing and Sample Size calculation, performing tests and interpreting results.

- 3.5 Hypothesis Testing with Non-Normal Data
 - 3.5.1 Mann-Whitney
 - 3.5.2 Kruskal-Wallis
 - 3.5.3 Mood's Median
 - 3.5.4 Friedman
 - 3.5.5 1 Sample Sign
 - 3.5.6 1 Sample Wilcoxon
 - 3.5.7 One and Two Sample Proportion
 - 3.5.8 Chi-Squared (Contingency Tables)
 - a. Including Tests of Equal Variance, Normality Testing and Sample Size calculation, performing tests and interpreting results.

4.0 Improve Phase

- 4.1 Simple Linear Regression
 - 4.1.1 Correlation
 - 4.1.2 Regression Equations
 - 4.1.3 Residuals Analysis
- 4.2 Multiple Regression Analysis
 - 4.2.1 Non-Linear Regression
 - 4.2.2 Multiple Linear Regression
 - 4.2.3 Confidence & Prediction Intervals
 - 4.2.4 Residuals Analysis
 - 4.2.5 Data Transformation, Box Cox

Green Belt

1.0 Define Phase

- 1.1 The Basics of Six Sigma
 - 1.1.1 Meanings of Six Sigma
 - 1.1.2 General History of Six Sigma & Continuous Improvement
 - 1.1.3 Deliverables of a Lean Six Sigma Project
 - 1.1.4 The Problem Solving Strategy $Y = f(x)$
 - 1.1.5 Voice of the Customer, Business and Employee
 - 1.1.6 Six Sigma Roles & Responsibilities
- 1.2 The Fundamentals of Six Sigma
 - 1.2.1 Defining a Process
 - 1.2.2 Critical to Quality Characteristics (CTQ's)
 - 1.2.3 Cost of Poor Quality (COPQ)
 - 1.2.4 Pareto Analysis (80:20 rule)
 - 1.2.5 Basic Six Sigma Metrics

a. including DPU, DPMO, FTY, RTY Cycle Time, deriving these metrics and these metrics

- 1.3 Selecting Lean Six Sigma Projects
 - 1.3.1 Building a Business Case & Project Charter
 - 1.3.2 Developing Project Metrics
 - 1.3.3 Financial Evaluation & Benefits Capture

- 1.4 The Lean Enterprise
 - 1.4.1 Understanding Lean
 - 1.4.2 The History of Lean
 - 1.4.3 Lean & Six Sigma
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- a. Overproduction, Correction, Inventory, Motion, Overprocessing, Conveyance, Waiting.
 - 1.4.5 5S
- a. Sort, Straighten, Shine, Standardize, Self-Discipline

2.0 Measure Phase

- 2.1 Process Definition
 - 2.1.1 Cause & Effect / Fishbone Diagrams
 - 2.1.2 Process Mapping, SIPOC, Value Stream Map
 - 2.1.3 X-Y Diagram
 - 2.1.4 Failure Modes & Effects Analysis (FMEA)
- 2.2 Six Sigma Statistics
 - 2.2.1 Basic Statistics
 - 2.2.2 Descriptive Statistics
 - 2.2.3 Normal Distributions & Normality
 - 2.2.4 Graphical Analysis
- 2.3 Measurement System Analysis
 - 2.3.1 Precision & Accuracy
 - 2.3.2 Bias, Linearity & Stability
 - 2.3.3 Gage Repeatability & Reproducibility
 - 2.3.4 Variable & Attribute MSA

- 2.4 Process Capability
 - 2.4.1 Capability Analysis
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 - 3.5.4 Friedman
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 - 3.5.6 1 Sample Wilcoxon
 - 3.5.7 One and Two Sample Proportion
 - 3.5.8 Chi-Squared (Contingency Tables)
 - a. Including Tests of Equal Variance, Normality Testing and Sample Size calculation, performing tests and interpreting results.

4.0 Improve Phase

- 4.1 Simple Linear Regression
 - 4.1.1 Correlation
 - 4.1.2 Regression Equations
 - 4.1.3 Residuals Analysis
- 4.2 Multiple Regression Analysis
 - 4.2.1 Non-Linear Regression
 - 4.2.2 Multiple Linear Regression
 - 4.2.3 Confidence & Prediction Intervals
 - 4.2.4 Residuals Analysis
 - 4.2.5 Data Transformation, Box Cox

Yellow Belt

1.0 Define Phase

- 1.1 The Basics of Six Sigma
 - 1.1.1 Meanings of Six Sigma
 - 1.1.2 General History of Six Sigma & Continuous Improvement
 - 1.1.3 Deliverables of a Lean Six Sigma Project
 - 1.1.4 The Problem Solving Strategy $Y = f(x)$
 - 1.1.5 Voice of the Customer, Business and Employee
 - 1.1.6 Six Sigma Roles & Responsibilities
- 1.2 The Fundamentals of Six Sigma
 - 1.2.1 Defining a Process
 - 1.2.2 Critical to Quality Characteristics (CTQ's)
 - 1.2.3 Cost of Poor Quality (COPQ)
 - 1.2.4 Pareto Analysis (80:20 rule)
 - 1.2.5 Basic Six Sigma Metrics

a. including DPU, DPMO, FTY, RTY Cycle Time

- 1.3 Selecting Lean Six Sigma Projects
 - 1.3.1 Building a Business Case & Project Charter
 - 1.3.2 Developing Project Metrics
 - 1.3.3 Financial Evaluation & Benefits Capture

- 1.4 The Lean Enterprise
 - 1.4.1 Understanding Lean
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- a. Overproduction, Correction, Inventory, Motion, Overprocessing, Conveyance, Waiting.
 - 1.4.5 5S
- a. Sort, Straighten, Shine, Standardize, Self-Discipline

2.0 Measure Phase

- 2.1 Process Definition
 - 2.1.1 Cause & Effect / Fishbone Diagrams
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 - 2.1.3 X-Y Diagram
 - 2.1.4 Failure Modes & Effects Analysis (FMEA)
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- 2.4 Process Capability
 - 2.4.1 Capability Analysis
 - 2.4.2 Concept of Stability
 - 2.4.3 Attribute & Discrete Capability
 - 2.4.4 Monitoring Techniques

- 3.1 Patterns of Variation -
- 3.1.1 Multi-Vari Analysis -
- 3.1.2 Classes of Distributions -
- 3.2 Inferential Statistics -
- 3.2.1 Understanding Inference -
- 3.2.2 Sampling Techniques & Uses -
- 3.2.3 Central Limit Theorem -

- 3.3 Hypothesis Testing -
- 3.3.1 General Concepts & Goals of Hypothesis Testing -
- 3.3.2 Significance; Practical vs. Statistical -
- 3.3.3 Risk; Alpha & Beta -
- 3.3.4 Types of Hypothesis Test -

- 3.4 Hypothesis Testing with Normal Data -
- 3.4.1 1 & 2 sample t-tests -
- 3.4.2 1 sample variance -
- 3.4.3 One Way ANOVA -
- a. Including Tests of Equal Variance, Normality Testing and Sample Size calculation, performing tests and interpreting results. -

- 3.5 Hypothesis Testing with Non-Normal Data -
- 3.5.1 Mann-Whitney -
- 3.5.2 Kruskal-Wallis -
- 3.5.3 Mood's Median -
- 3.5.4 Friedman -
- 3.5.5 1 Sample Sign -
- 3.5.6 1 Sample Wilcoxon -
- 3.5.7 One and Two Sample Proportion -
- 3.5.8 Chi-Squared (Contingency Tables) -
- a. Including Tests of Equal Variance, Normality Testing and Sample Size calculation, performing tests and interpreting results. -

- 4.0 Improve Phase -
- 4.1 Simple Linear Regression -
- 4.1.1 Correlation -
- 4.1.2 Regression Equations -
- 4.1.3 Residuals Analysis -

- 4.2 Multiple Regression Analysis -
- 4.2.1 Non-Linear Regression -
- 4.2.2 Multiple Linear Regression -
- 4.2.3 Confidence & Prediction Intervals -
- 4.2.4 Residuals Analysis -
- 4.2.5 Data Transformation, Box Cox -

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|--|---------------------------------------|-------------------------------------|
| 4.3 Designed Experiments | - | - |
| 4.3.1 Experiment Objectives | - | - |
| 4.3.2 Experimental Methods | - | - |
| 4.3.3 Experiment Design Considerations | - | - |
| 4.4 Full Factorial Experiments | - | - |
| 4.4.1 2k Full Factorial Designs | - | - |
| 4.4.2 Linear & Quadratic Mathematical Models | - | - |
| 4.4.3 Balanced & Orthogonal Designs | - | - |
| 4.4.4 Fit, Diagnose Model and Center Points | - | - |
| 4.5 Fractional Factorial Experiments | - | - |
| 4.5.1 Designs | - | - |
| 4.5.2 Confounding Effects | - | - |
| 4.5.3 Experimental Resolution | - | - |
| 5.0 Control Phase | | 5.0 Control Phase |
| 5.1 Lean Controls | 5.1 Lean Controls | 5.1 Lean Controls |
| 5.1.1 Control Methods for 5S | 5.1.1 Control Methods for 5S | 5.1.1 Control Methods for 5S |
| 5.1.2 Kanban | 5.1.2 Kanban | 5.1.2 Kanban |
| 5.1.3 Poka-Yoke (Mistake Proofing) | 5.1.3 Poka-Yoke (Mistake Proofing) | 5.1.3 Poka-Yoke (Mistake Proofing) |
| 5.2 Statistical Process Control (SPC) | 5.2 Statistical Process Control (SPC) | - |
| 5.2.1 Data Collection for SPC | 5.2.1 Data Collection for SPC | - |
| 5.2.2 I-MR Chart | 5.2.2 I-MR Chart | - |
| 5.2.3 Xbar-R Chart | 5.2.3 Xbar-R Chart | - |
| 5.2.4 U Chart | 5.2.4 U Chart | - |
| 5.2.5 P Chart | 5.2.5 P Chart | - |
| 5.2.6 NP Chart | 5.2.6 NP Chart | - |
| 5.2.7 Xbar-S Chart | 5.2.7 Xbar-S Chart | - |
| 5.2.8 CuSum Chart | 5.2.8 CuSum Chart | - |
| 5.2.9 EWMA Chart | 5.2.9 EWMA Chart | - |
| 5.2.10 Control Methods | 5.2.10 Control Chart Anatomy | - |
| 5.2.11 Control Chart Anatomy | - | - |
| 5.2.12 Subgroups, Impact of Variation, Frequency of Sampling | - | - |
| 5.2.13 Center Line & Control Limit Calculations | - | - |
| 5.3 Six Sigma Control Plans | 5.3 Six Sigma Control Plans | 5.3 Six Sigma Control Plans |
| 5.3.1 Cost Benefit Analysis | 5.3.1 Cost Benefit Analysis | 5.3.1 Cost Benefit Analysis |
| 5.3.2 Elements of the Control Plan | 5.3.2 Elements of the Control Plan | 5.3.2 Elements of the Control Plan |
| 5.3.3 Elements of the Response Plan | 5.3.3 Elements of the Response Plan | 5.3.3 Elements of the Response Plan |