

CASE STUDIES



ABATTOIR

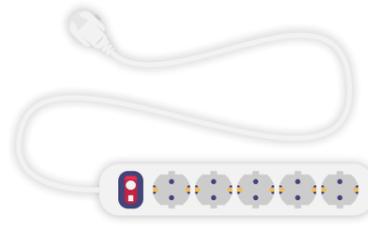
This large abattoir, which forms part of a **large food processing company** in South Africa, has an **energy efficiency department** which is constantly looking for **opportunities to reduce energy usage** at its various plants.



Background:

01

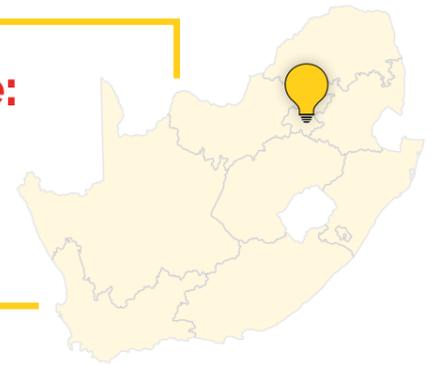
Abattoirs typically **require lots of electrical energy** for their processes, most of which involve **electric motors**.



Where:

02

Gauteng



Client Profile:

03

This large abattoir, which forms part of a **large food processing company** in South Africa, has an energy efficiency department which is constantly looking for opportunities to **reduce energy usage** at its various plants.



Assessment:

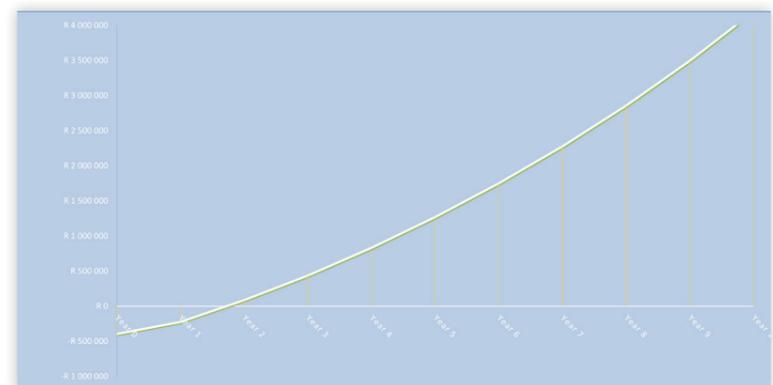
04

We were asked to submit a proposal to supply and install power factor **correction equipment** at one of their plants in Eastern Johannesburg. Following a detailed audit of the requirements, we installed power factor correction equipment.

ROI:

05

The customer **recovered his investment of R395k** in just under 18 months and has a projected total savings in electricity costs in excess of R 4,000,000 over the **minimum life expectancy of the PFC equipment**, which is 10 years.



06

PFC Installation:



ROI:
<18
Months

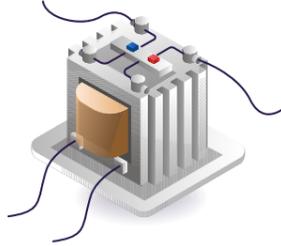
POULTRY FARM

This Poultry Farm wanted to add **2 additional chicken coops** on his farm.



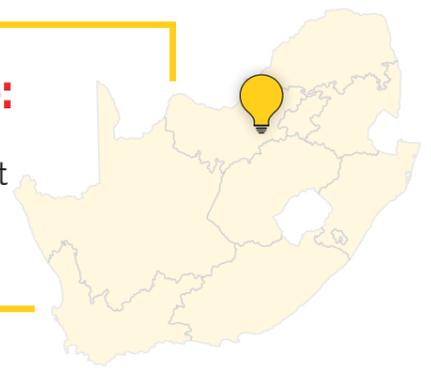
Background:

The **supply transformer** could not accommodate the additional load.



Where:

North West Province



Client Profile:

Although this was a very successful farmer, the upgrade of his **electrical supply** would be so **exorbitant** which made the **ROI** not so attractive.



Assessment:



The Power Factor on this Farm was very low and therefore installing a 100 kvar PFC panel allowed us to free up **sufficient capacity** on the supply transformer to **add 2 additional coops** of 50,000 chickens.



ROI:

Cost: R30,000

The resulting Turnover and Profit Resulted in a Return On Investment of **under 2 months**.



PFC Installation:



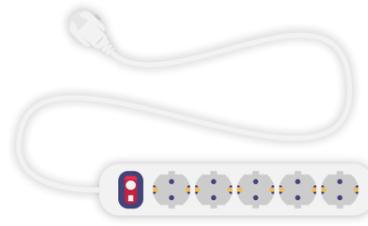
COOL DRINK MANUFACTURER

A well known cool drink manufacturer was experiencing **production challenges** with a new bottling line.



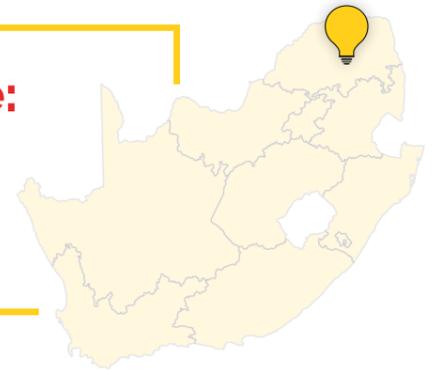
Background:

Preliminary investigations pointed to possible **power quality issues**.



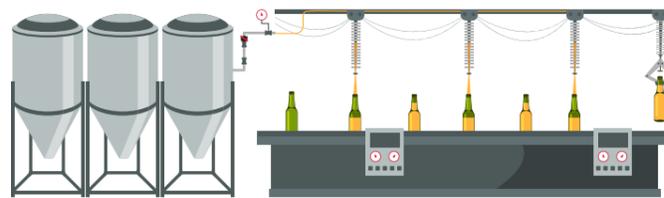
Where:

Limpop Province



Client Profile:

Our client called us in to carry out a detailed **network analysis** in their factory.



Assessment:

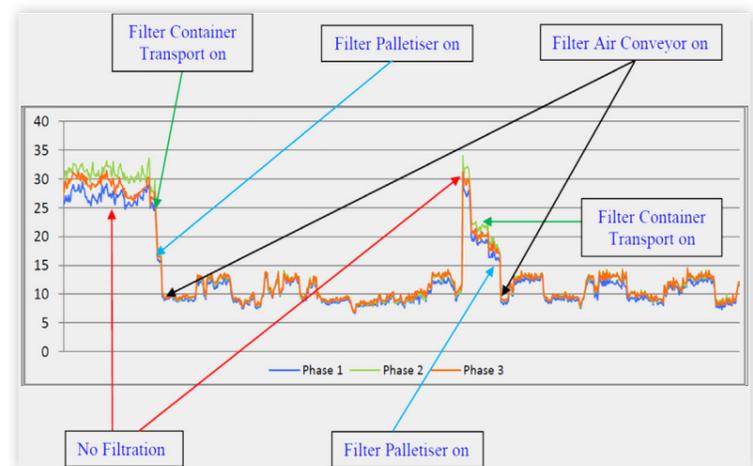
An audit revealed **excessive harmonic levels** present in the system.

Active Harmonic filters would have to be installed at various hotspots



Result:

The **resulting reduction** of harmonic levels to within **acceptable limits**, resulted in the bottling line achieving nameplate production levels.



Harmonic Filtration:

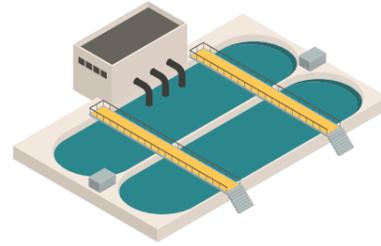


MINERAL PROCESSING PLANT



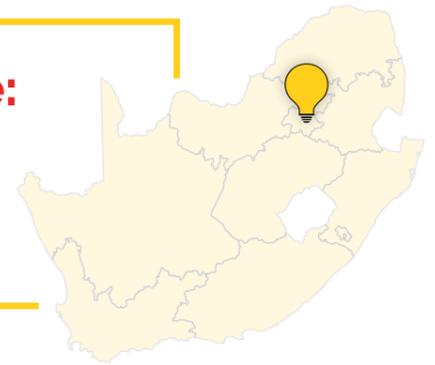
Background:

This mineral plant approached us



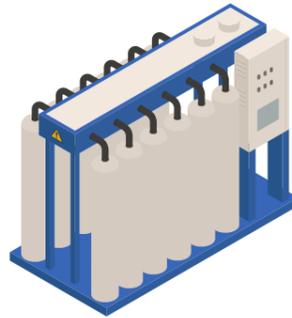
Where:

Gauteng



Assessment:

This plant had a **Power Factor Correction** of 0,76



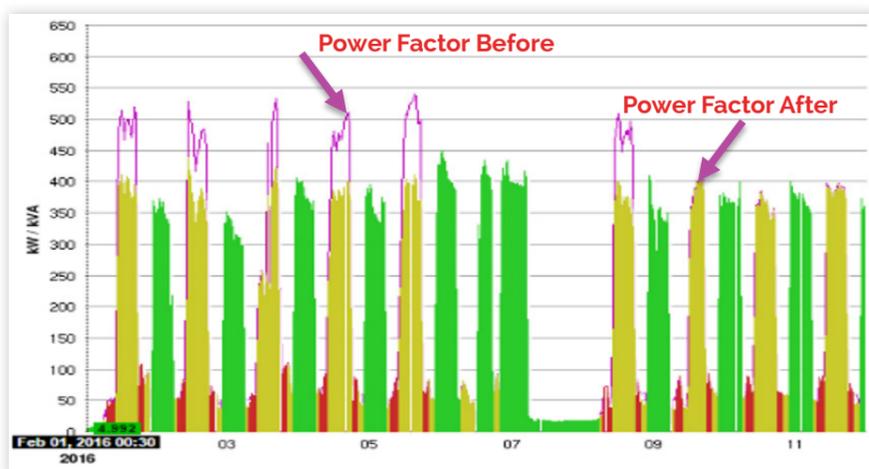
ROI:



By installing a Power Factor Correction System worth R210,000 on 20 February 2016, we helped this customer **reduce his maximum demand by 24%**. This translated into a monthly **reduction in electricity cost of R15,000 per month**.



PFC Installation:

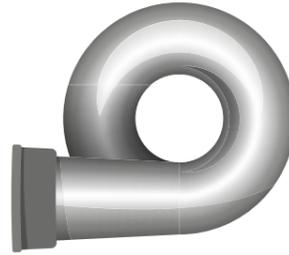


CHROME MINE



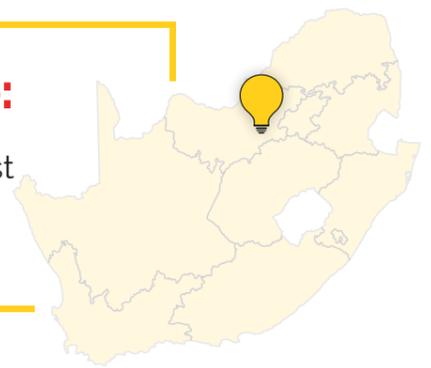
Background:

This chrome mine was **exceeding the kVA rating** of its supply.



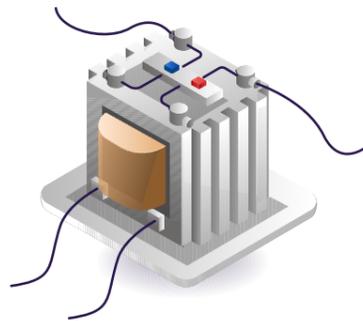
Where:

North West Province



Client Profile:

By **constantly expanding** and adding more electrical equipment, this **mine's supply transformers** could not supply the required kVA.



Assessment:



Applying for more power from Eskom but the **costs were exorbitant**:

	1000kVA transformer	500 kVA transformer
kW	700	350
pf (before)	0,7	0,70
kVA (before)	1000	500
pf (after)	0,99	0,99
kVA (after)	707	353
Saving (kVA/month)	293	146
kVA saving (%)	29,3%	29,3%



PFC Installation:

By **installing Power Factor Correction**, the mine was able to reduce the load on the **supply transformers by 29%** which allowed them to expand even further without having to increase their Eskom supply.



ROI:



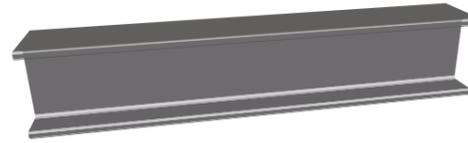
The mine informed us that their **investment payback period** had been calculated at 3.2 months

STEEL FABRICATION



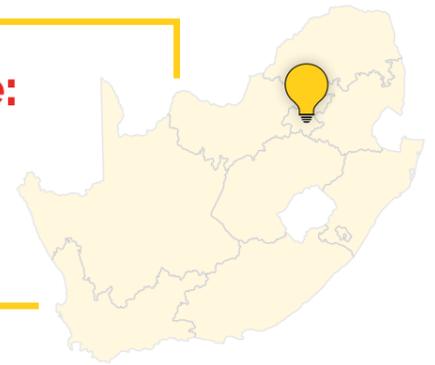
Background:

A **steel fabrication plant** in the East Rand approached us to help them **reduce their electricity costs.**



Where:

Gauteng



Assessment:

This plant had a **Power Factor Correction** of 0.39.



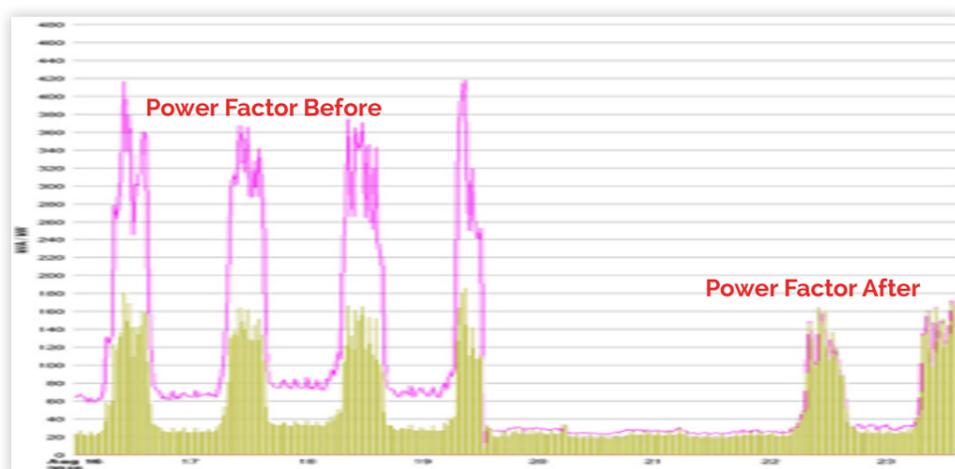
ROI:



By installing a power factor correction system worth **R235,000**, we helped this customer **reduce his maximum demand by 59%**, which translated into a monthly **reduction in electricity costs of R21,000** and an **ROI of 10.3 months**



PFC Installation:



CAR COMPONENT MANUFACTURER



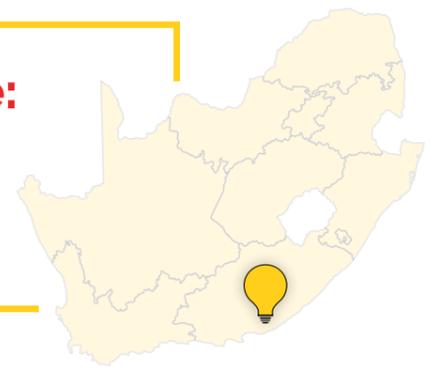
Background:

This **component manufacturer** in Uitenhage approached us to help reduce their **maximum demand**.



Where:

Eastern Cape



Assessment:

This plant had a **Power Factor Correction** of 0,76



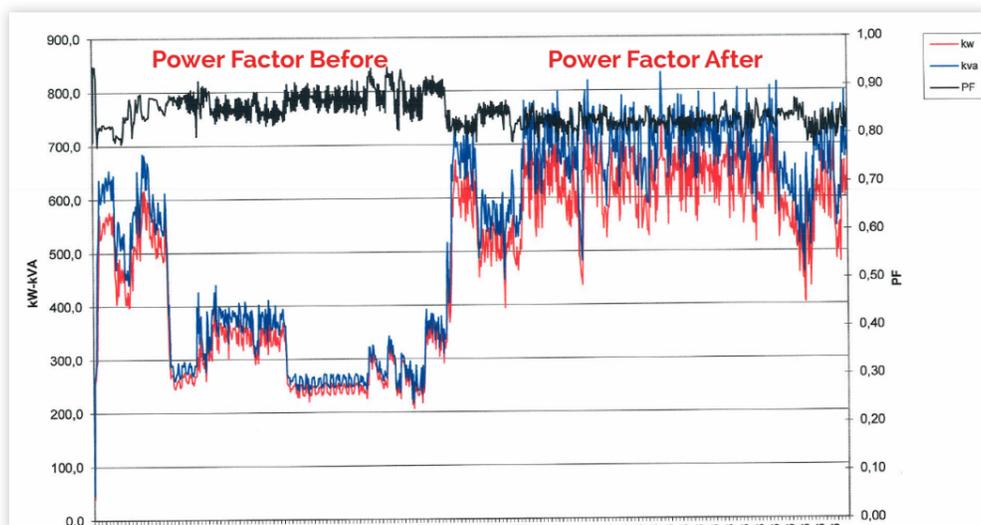
ROI:



A **R 255,000 investment** in PFC equipment in early 2016 resulted in a **monthly saving of R17,500** with a projected **Return Of Investment of 14,3 months**.



PFC Installation:

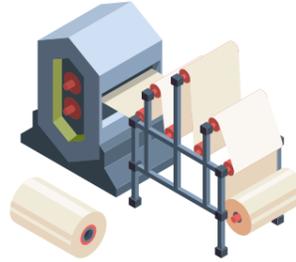


PAPER MANUFACTURING COMPANY



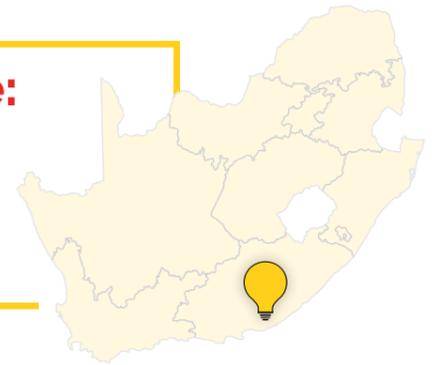
Background:

A paper manufacturing company approached us for an **electrical load profile analysis**, in order to determine the **power factor correction requirements** of their plant in Gqeberha



Where:

Eastern Cape



Assessment:

The **load profile data** which the company provided us with, gathered from their online meters, coupled with recent electricity bills, speeded up the process.

We visited the **site in order to measure** the harmonic levels present in their system and determine the **installation constrains** for the equipment.



ROI:



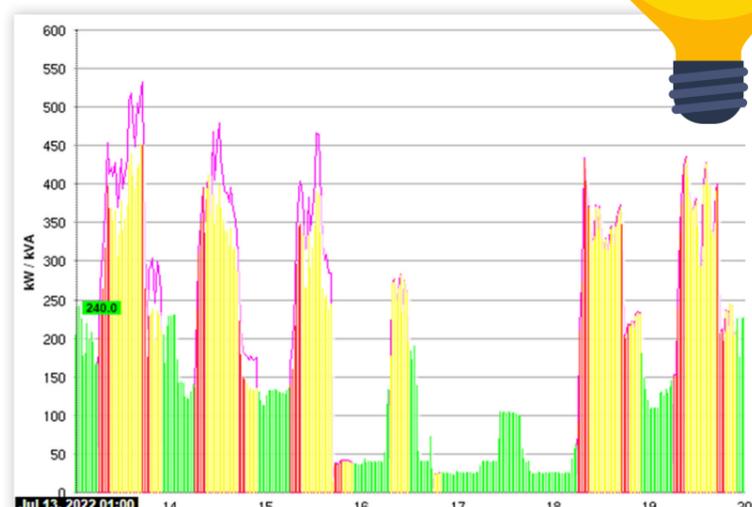
The investment payback period of the recommended PFC equipment was estimated at approximately **10 months**

The recommended PFC equipment was installed in July 2022 year and the **savings materialised immediately**, as predicted.



PFC Installation:

The whole process from first interaction to project handover took **less than a month**



PLASTIC BOTTLE MANUFACTURER



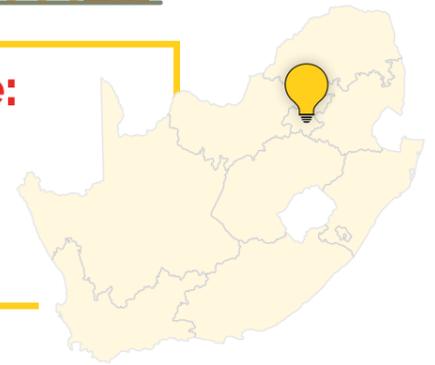
Background:

We were **contacted to complete** the installation



Where:

Gauteng



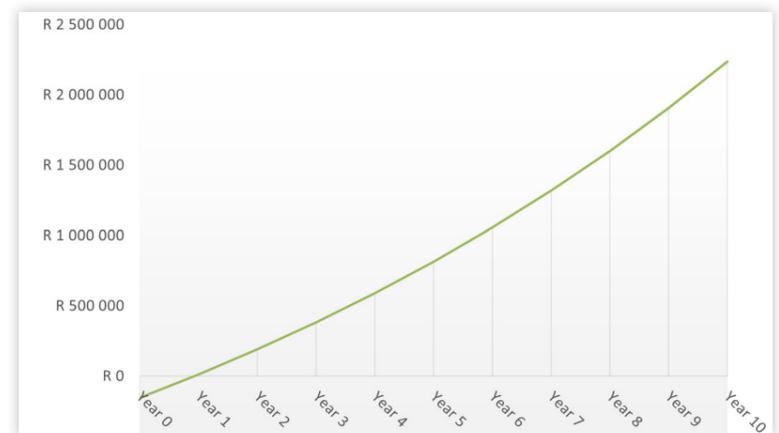
Assessment:

We installed a 300 kvar **Power Factor Correction Panel**.



ROI:

The customer **invested R150,000** in this project which **paid for itself in 11 months**. To date, this customer has **saved close to R 1,000,000** through this energy efficiency intervention



PFC Installation:

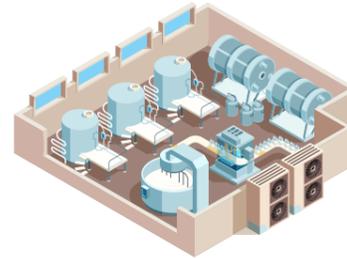


FOOD PROCESSING PLANT



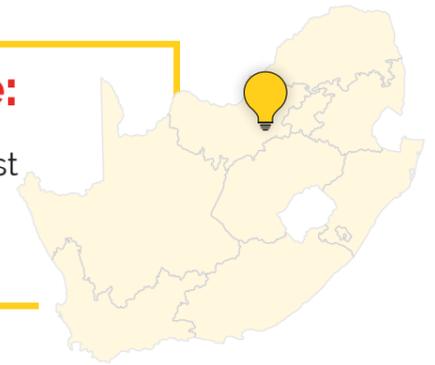
Background:

The customer need **additional capacity** on his electrical supply.



Where:

North West Province



Client Profile:

In order to install an **additional production line**, the client needed additional capacity.



Assessment:



Cost quoted by Eskom for the additional capacity as in excess of **R 2,000,000.**



We data logged the **Customer's Profile for a week to determine** whether a PFC intervention would **free up sufficient capacity** for him to add the production line to his existing installation.

	Transformer 1	Transformer 2	Total
kW	593	528	1121
pf (before)	0,84	0,79	0,81
kVA (before)	711	668	1379
pf (after)	0,99	0,99	0,99
kVA (after)	599	533	1132
Saving (kVA/month)	111	135	246



PFC Installation:

By **installing the recommended** Power Factor Correction equipment at a cost of R500,000 the customer was able to add the **factory expansion** he needed **without** a supply upgrade from Eskom.



COMMERCIAL VEHICLE, LOAD BODY SPECIALISTS



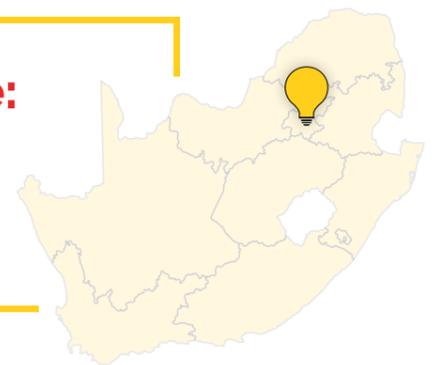
Background:

An **automotive body manufacturer** approached us to help **reduce their monthly electricity costs.**



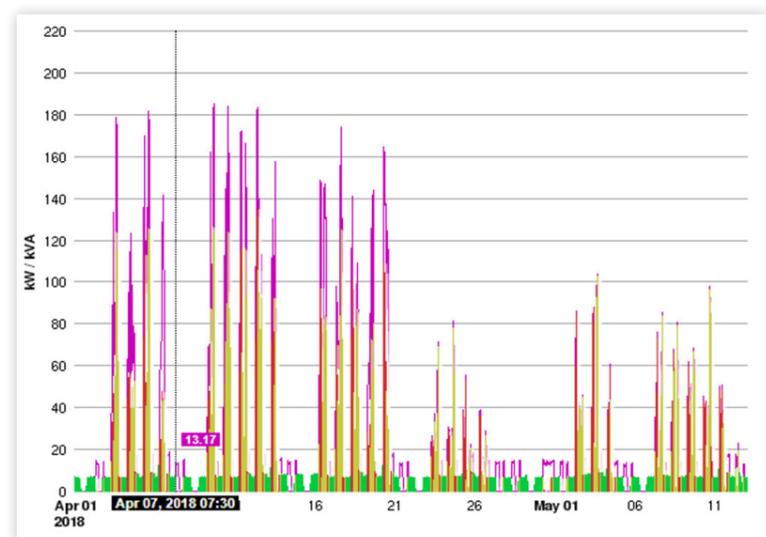
Where:

Gauteng



Assesment:

Before the **PFC panel was installed**, the "wasted" apparent power (kVA) drawn from the grid can be seen in the graph below (the purple spikes above the **yellow bars**).

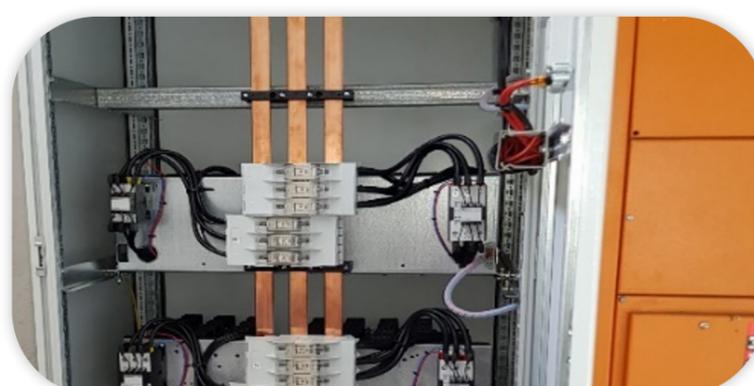


ROI:

The customer **recovered his investment of R95k** in just under 20 months. Over the minimum life expectancy of the PFC panel (10 years), the customer will save in excess of R850,000



PFC Installation:



PAPERMILL



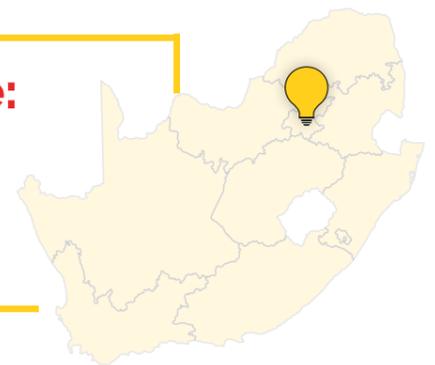
Background:

At the request of a **papermill company** in Johannesburg, we conducted a **full investigation on their electrical load profile** in order to determine their power factor correction requirements



Where:

Gauteng



Assesment:

Our investigation revealed the following:

- The customer required an **initial investment** of R370k for the installation of the required power factor correction system
- The **monthly savings** from the required investment is in excess of R80k (savings from a reduction in maximum demand charges as well as reactive power consumption charges)
- The **investment payback** period is approximately 4 months

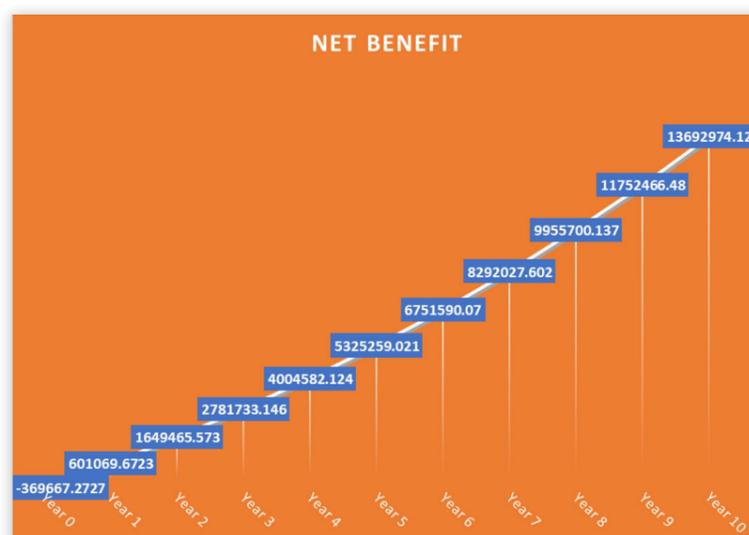


ROI:

With an **equipment life expectancy** of at least 10 years, the total estimated savings over a period **10 years is estimated** to be in excess of R13M



Net Benefit:



PLASTICS COMPANY

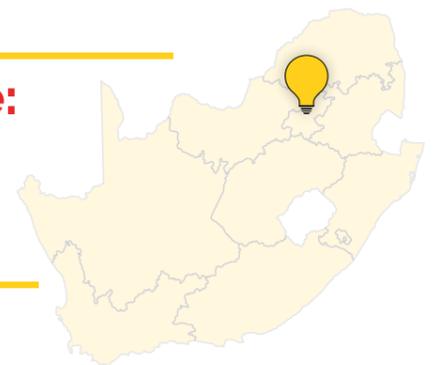


Background:

A plastics company in Johannesburg asked us to **assist them in resolving problems** they were having with one of their machines. It was **continuously tripping**, and the machine computer was raising an "input voltage not sufficient" alarm.



Where:
Gauteng



Assesment:

We installed our **sophisticated recording equipment**, one on the main incoomer and another one on the supply to the problematic machine.

From the recorded data we discovered that:

1. There were **voltage dips in the distribution system**, but the machine never tripped as a result of these supply voltage dips
2. The machine tripped when the **supply power was stable**

The **investigation done by our technicians** with our sophisticated, high-speed loggers, resulted in the accurate assessment of the problem, before offering a solution.



ROI:



We could have installed **expensive voltage stabilising equipment** suggested by the manufacturer of the problematic machine, but had we done so, the problem would still not have been resolved

At Alpha Power Solutions, **we are committed to helping our customers**, by offering them the right solution, with the best possible cost/benefit ratio.

CONTACT US

011 615 4640



info@alphapowersolutions.co.za



Unit 3 | The Gables Commercial
Park | Cnr of Maretsel Place and
Drostdy Street | Cleveland
Johannesburg | 1401



www.alphapowersolutions.co.za

