

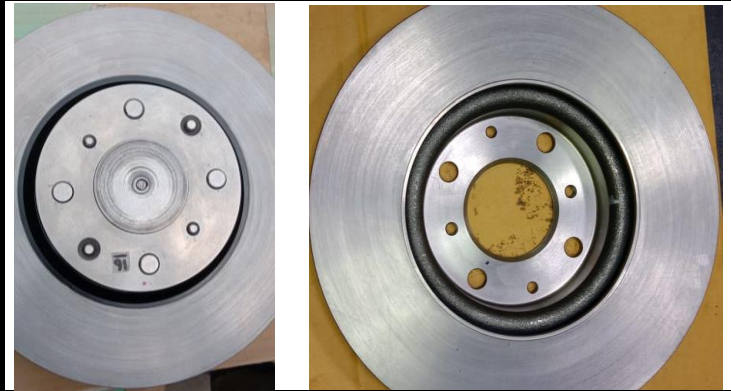
Pictorial Sheet Appearance Standard

Process Name: CNC 2nd Side Machining with 08 holes
Drilling & 01 Hole Counter

	
Prepared By.	Approved By.

PART NAME	DISK FR BRAKE (15", 23T)
MODEL	2YN

OK PART



NG PART

DAMAGE NOT ALLOWED



NG PART

RUST NOT ALLOWED



NG PART

OPERATION MISS



NG PART

BUR NOT ALLOWED



NG PART

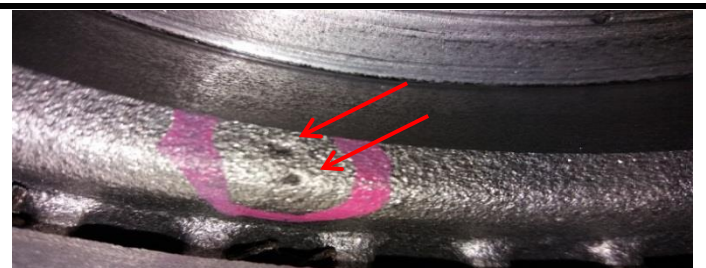
MACHINING AREA BLOW HOLE NOT ALLOWED



After machining hole dia 1mm or small allowed & distance B/W 2hole s 10mm or small allowed . other wise bigger size not allowed

NG PART

CASTING NON MACHINING AREA BLOW HOLE NOT ALLOWED



Befor machining hole dia 2mm or small allowed & distance B/W 2hole 20mm or small allowed . other wise bigger size not allowed