

PP\FM\024
ISSUE 01
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Technical drawing of a mechanical part with callouts 30, 62, 71, 77, and 78. The drawing shows a vertical shaft with various features. Callout 30 points to a feature with a radius of R26.3. Callout 62 points to a dimension of 8 ± 0.75 . Callout 71 points to a dimension of 23 ± 0.1 . Callout 77 points to a surface texture symbol with a value of 0.02 A. Callout 78 points to a surface texture symbol with a value of 0.08 A. A note at the bottom right states: "NOTE: APPEARANCE: Burr, Feed Mark, Paint Over Flow".

NOTE:
APPEARANCE: Burr, Feed Mark,
Paint Over Flow

NOTE:
 “Roughness should be checked at 7 points as per the drawing callout of 10. If the disk roughness meets this requirement, it will be considered OK. If the roughness is below 7 points as per the drawing callout, the part will be considered NG.”

NOTE:

<u>Thickness Variation (Radial) After Burnishing</u>	<u>0.03</u>	75
<u>Thickness Variance Circumferential After Burnishing on Ø282</u>	<u>0.007</u>	76

APPEARANCE- Dent or Damage ,Bur, Rust ,Blow Hole M/C Area or Non M/C Area not Allowed

3				PROCESS No	15	APPR by	CHKD by	CHKD by	DWG by	MATERIAL	FC220P	
2											PARTS NAME	Hub & Disk Assy(15")
1												
ISSUE	02-11-22	NEW WRITE	01	PROCESS NAME	CNC FACING & BURNISHING WITH HUB THICK. 23mm				PARTS No	45251-TEAA-T000		
	D.M.Y	CORRECT REVERSE REASON	ISSUE						MODEL	2YN		