

Pictorial Sheet Appearance Standard

Process Name:CNC FACING & BURNISHING WITH
HUB THICK. 23mm

	
Prepared By.	Approved By.

PART NAME	Hub & Disk Assy(15")
MODEL	2YN

OK PART



NG PART

DAMAGE NOT ALLOWED



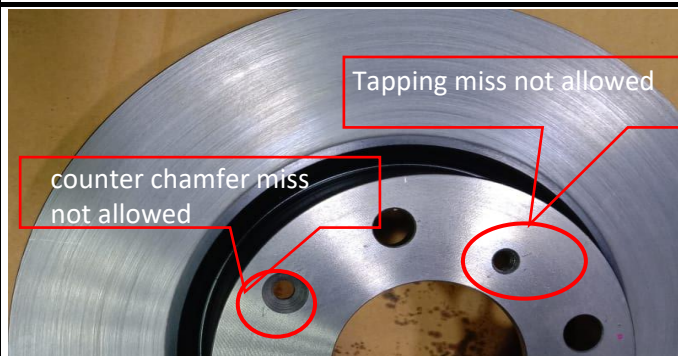
NG PART

RUST NOT ALLOWED



NG PART

OPERATION MISS



NG PART

BUR NOT ALLOWED



NG PART

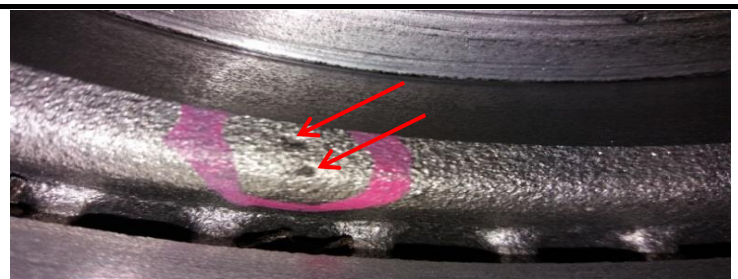
MACHINING AREA BLOW HOLE NOT
ALLOWED



After machining hole dia 1mm or small allowed & distance
B/W 2hole s 10mm or small allowed . other wise bigger size
not allowed

NG PART

CASTING NON MACHINING AREA BLOW HOLE
NOT ALLOWED



Before machining hole dia 2mm or small allowed & distance B/W 2holes
20mm or small allowed . other wise bigger size not allowed