

Pictorial Sheet Appearance Standard

Process Name: 1st Side CNC Machining

Prepared By.

Approved By.

PART NAME

DISK FR BRAKE (262mm Painting)

MODEL

3AM

OK PART



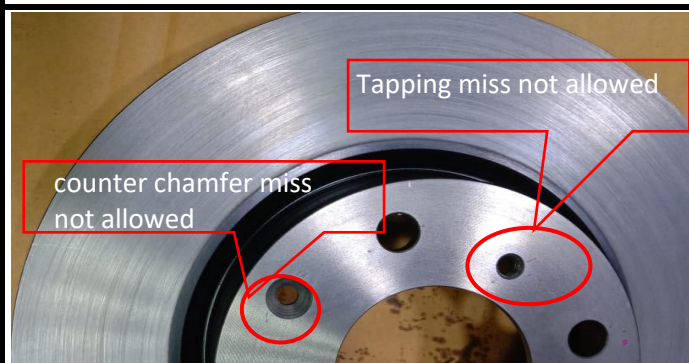
NG PART

DAMAGE NOT ALLOWED


NG PART

RUST NOT ALLOWED


NG PART

OPERATION MISS


NG PART

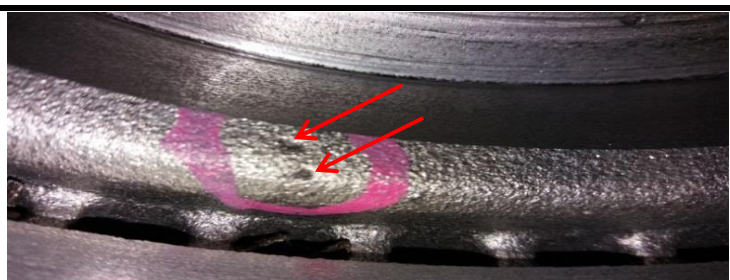
BUR NOT ALLOWED


NG PART

MACHINING AREA BLOW HOLE NOT ALLOWED


After machining hole dia 1mm or small allowed & distance B/W 2hole s 10mm or small allowed . other wise bigger size not allowed

NG PART

CASTING NON MACHINING AREA BLOW HOLE NOT ALLOWED


Before machining hole dia 2mm or small allowed & distance B/W 2hole 20mm or small allowed . other wise bigger size not allowed