

Pictorial Sheet Appearance Standard

Process Name: CNC Facing & Burnishing
With Mandril Thick. 21mm

Prepared By.

Approved By.

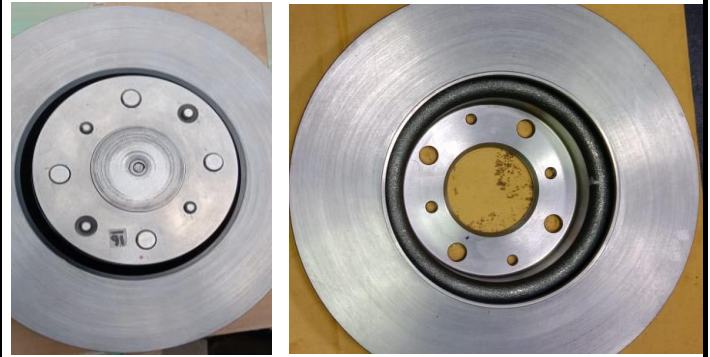
PART NAME

DISK FR BRAKE (262mm Painting)

MODEL

3AM

OK PART



NG PART

DAMAGE NOT ALLOWED



NG PART

RUST NOT ALLOWED



NG PART

OPERATION MISS



NG PART

BUR NOT ALLOWED



NG PART

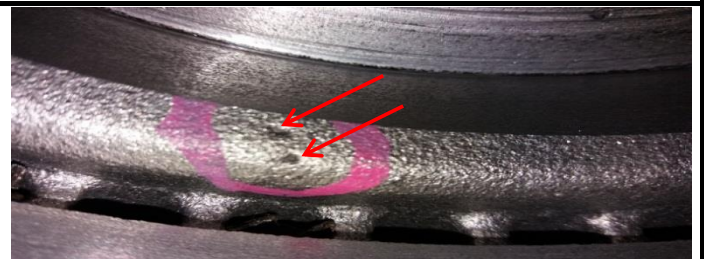
MACHINING AREA BLOW HOLE NOT ALLOWED



After machining hole dia 1mm or small allowed & distance B/W 2hole s 10mm or small allowed . other wise bigger size not allowed

NG PART

CASTING NON MACHINING AREA BLOW HOLE NOT ALLOWED



Before machining hole dia 2mm or small allowed & distance B/W 2hole s 20mm or small allowed . other wise bigger size not allowed