

# AI READINESS AUDIT REPORT

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# AI READINESS AUDIT REPORT

## JBI LOGISTICS SDN. BHD.

JOHOR BAHRU / ISKANDAR MALAYSIA | JOHOR-SINGAPORE SPECIAL ECONOMIC ZONE (JS-SEZ)

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This AI Readiness Audit is based on a real client engagement.

The name of the organization, along with certain identifying details, has been modified to protect the confidentiality and privacy of the company and its employees.

The client has provided consent for the publication of this audit on the condition that their identity remains undisclosed.

All information presented reflects the nature, scope, and outcomes of the engagement while maintaining strict confidentiality standards.

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# EXECUTIVE SUMMARY

## Engagement Context

Trusted Authority AI was engaged by the Board of JBI Logistics Sdn. Bhd. to conduct a comprehensive AI Readiness Audit across all business functions and operational units.

The engagement was designed to deliver an evidence-based, commercially grounded assessment of the organisation's current operational performance, technology maturity, and AI transformation readiness - and to identify, prioritise, and financially model the AI investments that will deliver the greatest measurable return within a defined implementation horizon.

The audit was conducted over a ten-week period from January to March 2025, encompassing structured leadership interviews, operational process walkthroughs at both JBI Logistics facilities, technology infrastructure review, financial data analysis, customer feedback collection, and benchmarking against Malaysian logistics industry standards and regional AI-Enabled competitor performance data.

## Business Overview

JBI Logistics Sdn. Bhd. is a mid-sized, Malaysian-owned full-service logistics and supply chain operator headquartered in Pasir Gudang, Johor Bahru. The company employs 142 full-time staff, operates a 44-Vehicle owned fleet, and manages two warehousing facilities totalling 62,000 square feet across Pasir Gudang and Gelang Patah. Annual revenue for FY2025 was RM 36.8 million, generated across freight forwarding, 3PL warehousing and distribution, customs brokerage, bonded warehousing, and cross-border logistics services within the JS-SEZ corridor.

JBI Logistics manages approximately 720–760 cross-border consignments per month between Johor and Singapore, making cross-border freight forwarding the company's highest-revenue and fastest-growing service line (38% of total revenue; 3-year CAGR of 18.4%). The business holds a Class F Customs Agent licence, an RMCD-licensed bonded warehouse at Gelang Patah, and ISO 9001:2015 certification.

## Overall AI Readiness Assessment

JBI Logistics's overall AI Readiness Score is 31 out of 100, placing the organisation in the LOW maturity band.

This score reflects a business that has invested in foundational digital tools - a TMS, a basic WMS, GPS fleet tracking - but has not yet integrated these systems, leveraged the operational data they generate, or deployed any AI or advanced analytics capability across its operations.

This low starting position is not uncommon among Malaysian mid-market logistics operators of JBI Logistics's size and age profile. It does, however, represent a growing and time-sensitive competitive vulnerability. Three key clients representing RM 9.2 million in combined annual revenue have formally or informally communicated expectations for real-time visibility, automated reporting, and enhanced operational performance that the company's current technology infrastructure cannot deliver.

## Key Findings

- Total addressable AI value identified: RM 4.14M to RM 7.28M in annualised benefit across seven primary AI initiatives.
- Single largest opportunity: Demurrage and container management - RM 812,000 in FY2025 charges against an RM 86,000 Year 1 AI investment, with a payback period of 6 to 11 months.
- Revenue leakage from manual billing: RM 748,000 annually (4.3% of revenue) recoverable through AI billing verification with a payback period under 5 months.
- Documentation error rate of 4.1% on cross-border declarations generates RM 310,000+ in direct annual cost - 8 to 12 times higher than AI-enabled competitor benchmarks.
- Fleet empty-running rate of 33% against a Malaysian logistics AI benchmark of 14–18%, representing RM 580,000+ in recoverable annual fleet cost.
- Two Tier 1 clients (RM 9.2M combined revenue) have set January 2027 as the deadline for real-time visibility capability — creating a defined contract risk that the Customer Visibility AI initiative directly addresses.

## Consolidated Financial Summary

AI Initiative	Conservative ROI	Mid-Point ROI	Optimistic ROI
1. Document & Customs AI	RM 268K p.a.	RM 398K p.a.	RM 528K p.a.
2. Fleet & Route AI	RM 362K p.a.	RM 528K p.a.	RM 718K p.a.
3. Demurrage Management AI	RM 396K p.a.	RM 548K p.a.	RM 682K p.a.
4. Warehouse Labour AI	RM 186K p.a.	RM 272K p.a.	RM 368K p.a.
5. Customer Visibility Platform	RM 198K p.a.	RM 296K p.a.	RM 422K p.a.
6. Compliance & Bonded WH AI	RM 174K p.a.	RM 258K p.a.	RM 352K p.a.
7. Revenue Integrity / Billing AI	RM 362K p.a.	RM 524K p.a.	RM 648K p.a.
<b>TOTAL ANNUAL NET BENEFIT</b>	<b>RM 1.95M</b>	<b>RM 2.82M</b>	<b>RM 3.72M</b>
Total 24-Month Investment	RM 742K	RM 692K	RM 642K
<b>NET 24-MONTH VALUE</b>	<b>RM 3.16M</b>	<b>RM 4.94M</b>	<b>RM 7.06M</b>
<b>OVERALL PAYBACK PERIOD</b>	<b>18-22 months</b>	<b>12-15 months</b>	<b>8-11 months</b>

**Strategic Verdict:** JBI Logistics presents a HIGH-PRIORITY AI transformation opportunity. The combination of significant quantifiable cost leakage, time-sensitive competitive pressure, and a clear policy and market tailwind from the JS-SEZ growth agenda creates both the financial justification and the strategic urgency for immediate AI investment. The recommended implementation approach is phased, commercially sequenced, and designed to generate positive cash flow from the AI programme within the first six months.

# SECTION 1 - BUSINESS OVERVIEW & OPERATING CONTEXT

## 1.1 Corporate Profile

Attribute	Detail
Legal Entity	JBI Logistics Sdn. Bhd.
Headquarters	Pasir Gudang, Johor Bahru, Johor, Malaysia
Secondary Facility	Gelang Patah, Johor (JS-SEZ corridor - bonded warehouse)
Year Established	2008
Total Employees	142 full-time + 26 contract / seasonal staff
Annual Revenue (FY2025)	RM 36.8 Million
Revenue Growth - 3-Year CAGR	11.8%
EBITDA Margin (FY2025)	7.9%
Net Profit Margin (FY2025)	3.8%
Owned Fleet	44 vehicles (28 rigid trucks, 12 prime movers, 4 vans)
Contracted Hauliers (regular)	16 independent hauliers
Warehouse - Pasir Gudang	42,000 sq ft (ambient + temperature-controlled)
Warehouse - Gelang Patah	20,000 sq ft (RMCD-licensed bonded + ambient)
Customs Licence	Class F Customs Agent (RMCD)
Bonded Warehouse Licence	Yes - Gelang Patah (Licensed Manufacturing Warehouse)
Certifications	ISO 9001:2015   CIDB Registered   Approved Trader (RMCD)
Banking Facilities	Maybank - Trade Finance, Revolving Credit, Fleet Financing
Technology Stack	Custom TMS (2017)   Basic WMS (2020)   GPS Tracking   Excel-based Finance

## 1.2 Service Portfolio & Revenue Mix

Service Line	FY2025 Revenue	Revenue Share
Cross-Border Freight Forwarding (Johor–Singapore)	RM 13.98M	38.0%
Domestic 3PL - Warehousing & Distribution	RM 9.94M	27.0%
Customs Brokerage & Declaration Services	RM 5.15M	14.0%
Bonded Warehouse Operations (Gelang Patah)	RM 3.68M	10.0%
Last-Mile & Regional Distribution (Johor)	RM 2.57M	7.0%
Value-Added Services (Labelling, Kitting, Repack)	RM 1.47M	4.0%
<b>TOTAL</b>	<b>RM 36.8M</b>	<b>100%</b>

## 1.3 Operating Environment & Market Context

### The Johor / Iskandar Region - A Market in Transformation

JBI Logistics operates at the centre of one of the most economically dynamic logistics corridors in Southeast Asia. The Johor / Iskandar Malaysia development zone has undergone a period of accelerated industrialisation driven by the establishment of the Johor–Singapore Special Economic Zone (JS-SEZ) in January 2024, the expansion of Pasir Gudang as a tier-two industrial port cluster, and the sustained growth of cross-border trade flows between Malaysia and Singapore — which collectively handle in excess of RM 900 billion in annual bilateral trade.

For logistics operators of JBI Logistics's scale and profile, the JS-SEZ represents both the greatest growth opportunity and the most significant competitive pressure the business has encountered. The zone's framework attracts MNC tenants with sophisticated supply chain standards, introduces international logistics operators with advanced technology platforms, and raises the performance bar for all operators in the corridor.

### Competitive Landscape

The Johor logistics market is undergoing structural change. The three developments most directly relevant to JBI Logistics's competitive position are:

- **Market entry by regional 3PL operators:** Two regional logistics operators with significant technology investment have entered the Johor cross-border market within the past 18 months, offering AI-powered visibility platforms, automated customs processing, and real-time client dashboards that JBI Logistics currently cannot match.
- **Client technology expectations:** A direct consequence of the JS-SEZ's MNC investment activity is the upward pressure on technology standards across the supply chain. JBI Logistics's clients in the electronics and automotive parts sectors — many of whom are now operating within the JS-SEZ or supplying to JS-SEZ tenants — are explicitly requiring digital integration, real-time visibility, and automated reporting as contract renewal conditions.
- **Cost competitiveness:** JBI Logistics's current cost per cross-border consignment (RM 71.40 average) is estimated to be 16–22% above the per-consignment cost achievable by AI-optimised regional competitors of comparable scale, creating a structural pricing disadvantage that will intensify as competition deepens.

### Cross-Border Operations - Johor–Singapore Corridor

JBI Logistics manages an average of 720–760 cross-border consignments per month across the Johor Causeway and Tuas Second Link crossings. This activity encompasses import and export customs clearance on both the Malaysian (RMCD) and Singapore (Singapore Customs / TradeNet) sides, Permit to Proceed (PTP) management, preferential tariff claims, dangerous goods documentation, and bonded cargo management for goods in transit.

Cross-border freight forwarding is the company's fastest-growing segment (18.4% CAGR over three years) and carries the highest unit margin of all service lines. It is also the segment most exposed to operational inefficiency — documentation errors, border crossing timing failures, and compliance gaps generate disproportionate cost at the current scale of activity.

### Key Clients & Sector Concentration

Client Tier	Revenue Contribution	Primary Sectors
<b>Top 3 clients (by revenue)</b>	RM 9.20M — 25.0% of total	Electronics MNC, Automotive Parts, FMCG
<b>Clients 4–10</b>	RM 11.04M — 30.0% of total	Chemical, Consumer Goods, Industrial
<b>Clients 11–30</b>	RM 9.94M — 27.0% of total	Food & Beverage, Plastics, Mixed Trade
<b>Clients 31+ (tail accounts)</b>	RM 6.62M — 18.0% of total	Retail, SME, Spot Freight

**Client Risk Concentration:** Three clients in the top tier (representing RM 9.20M - 25% of revenue) have communicated explicit technology capability requirements as conditions of contract renewal. This concentration creates a material business risk that the AI Visibility and Documentation initiatives in this report directly address.

# SECTION 2 - CURRENT STATE ASSESSMENT

## 2.1 AI Readiness Scorecard - Summary

Assessment Domain	Score / 100	Maturity Level	Key Gap Summary
Customs & Documentation Processing	22 / 100	Very Low	Entirely manual; 4.1% error rate; no AI extraction
Fleet & Route Management	31 / 100	Low	Static routing; 33% empty running; no AI optimisation
Warehouse Operations	38 / 100	Low–Emerging	Basic WMS; manual labour planning; no slotting AI
Demurrage & Container Management	16 / 100	Very Low	Excel tracking; RM 812K annual charges; no alerts
Customer Visibility & Reporting	28 / 100	Low	Weekly Excel reports; no client portal; reactive
Cross-Border Compliance	24 / 100	Very Low	Manual LO tracking; 3 RMCD notices in FY2025
Revenue Integrity & Billing	35 / 100	Low	RM 748K leakage; no AI billing verification
Data Infrastructure	20 / 100	Very Low	Siloed systems; 24% data quality issues; no DW
Technology Integration	25 / 100	Low	No API layer; manual inter-system data transfer
Leadership AI Literacy	48 / 100	Emerging	Aware and motivated; limited AI knowledge depth
Workforce Digital Readiness	42 / 100	Emerging	Basic Digital Competency; AI training needed
Change Management Capability	52 / 100	Moderate	Receptive Culture: structured change process needed

**Overall Weighted AI Readiness Score: 31 / 100 - LOW MATURITY**

## 2.2 Processes - Transport & Cross-Border Operations

### Transport Management

JBI Logistics's transport operations centre manages 44 owned vehicles and coordinates a regular pool of 16 contracted hauliers across three primary activity streams: domestic Johor distribution, port runs (Pasir Gudang Port and Tanjung Pelepas), and cross-border movements via the Causeway and Tuas Second Link.

Trip scheduling is performed manually by three operations coordinators using a combination of the company's TMS - a custom-built system commissioned in 2017 - and WhatsApp communication with drivers. The TMS provides basic trip assignment and status recording functionality, but does not have route optimisation capability, real-time traffic integration, border crossing intelligence, or driver behaviour analytics. Route planning is based on driver experience and static maps. Cross-border scheduling is not integrated with Singapore Customs gate appointment systems or real-time Causeway congestion data.

Transport KPI	JBI Logistics Current	Malaysian AI-Enabled Benchmark
Fleet empty-running rate	33%	14–18%
Vehicle utilisation rate	64%	80–87%
Driver utilisation rate	61%	78–84%
On-time delivery performance	76.8%	92–96%
Average trips per vehicle per day	2.7	3.8–4.2
Monthly driver overtime hours (total)	338 hours	90–130 hours
Fuel cost per km (fleet average)	RM 0.96	RM 0.73–0.80
Monthly total fuel expenditure	RM 156,000	est. RM 112,000–124,000
Border crossing avg wait time	Not measured	Tracked & optimised
Contracted haulier overspend vs plan	18–22% average	4–6%

### Cross-Border Freight Forwarding & Documentation

JBI Logistics processes an average of 3,400–3,600 freight documents per month across its cross-border and customs brokerage operations. These include Malaysian K1/K2/K3 customs declarations, Singapore TradeNet submissions, Cargo Clearance Permits, Permits to Proceed, commercial invoices, packing lists, bills of lading, certificates of origin, and dangerous goods documentation.

The documentation workflow is almost entirely manual. Data from shipper-provided source documents is re-keyed by five dedicated customs clerks into the company's customs declaration system and a separate TradeNet submission tool. There is no automated document extraction, no AI-assisted HS code classification, no cross-document validation, and no automated regulatory compliance checking prior to submission.

Documentation KPI	JBI Logistics Current	AI-Enabled Benchmark
Average processing time per declaration	52 minutes	7–11 minutes
Cross-border documentation error rate	4.1%	0.3–0.5%
HS code query / amendment rate	6.8%	0.6–0.9%
Monthly RMCD customs queries received	avg. 14	avg. 1–2
Declaration re-submission rate	4.6%	0.2–0.3%
Staff hours per day on data re-keying	31.2 hours	5–8 hours (exception mgmt)
Average delay per documentation incident	4.1 hours	Under 30 minutes
Monthly documentation error cost (direct)	RM 26,200	RM 2,400–3,600

## 2.3 Processes — Warehousing Operations

JBI Logistics's Pasir Gudang warehouse operates a two-shift model managing ambient and temperature-controlled storage for 3PL clients across FMCG, consumer goods, and industrial sectors. The Gelang Patah facility operates the company's bonded warehouse and ambient storage for customs-controlled goods. Both facilities operate on the 2020-installed basic WMS, which provides location recording and transaction logging but lacks AI-assisted slotting, demand-based labour planning, automated receiving validation, or client-facing inventory visibility.

Warehouse KPI	Pasir Gudang (42K sqft)	Gelang Patah Bonded (20K sqft)
Inventory accuracy rate	93.8%	95.4%
Location / bin utilisation	66%	72%
Average pick rate (lines per hour)	36	32
Inbound receiving error rate	3.2%	1.9%
Monthly overtime hours - warehouse	228 hours	102 hours
Cycle count method	Monthly manual	Weekly manual (RMCD requirement)
WMS-TMS integration	Partial manual transfer	None - separate system
Client visibility reporting	Weekly Excel email	Weekly Excel email
Labour planning method	Supervisor experience	Supervisor experience

## 2.4 Technology Stack Assessment

System / Tool	Status & Version	Key Gaps
TMS (Transport Management)	Custom-built 2017 - no API layer	No route AI, no real-time traffic, no border integration
WMS (Warehouse Management)	Off-shelf basic 2020 - version 2.1	No slotting AI, no labour planning, no client portal
Customs Declaration System	Standalone - locally installed	No AI extraction, no HS AI, no cross-validation
GPS / Fleet Tracking	Basic 3rd party - location only	No AI routing, no driver behaviour, no fuel analytics
Finance / Accounting	Standard accounting software + Excel	No billing automation, no revenue leakage detection
Customer Reporting	Manual Excel - emailed weekly	No live portal, no real-time data, fully manual
Data Analytics / BI	None	No analytics platform, no dashboards, no KPI automation
API / Integration Layer	None	All inter-system data transfer is manual
Data Warehouse	None	No unified data store — all data siloed
Bonded WH Compliance	Standalone Excel tracker	No automation, no alerts, no RMCD integration

## 2.5 Data Maturity Assessment

JBI Logistics generates significant operational data across its five primary systems. However, this data is almost entirely siloed, inconsistently structured, and inaccessible for analysis or AI model development without substantial pre-processing. A data quality sample review conducted during the audit assessed 600 records across TMS and WMS systems and identified the following quality issues:

- 24% of records had one or more data quality issues - incomplete fields, inconsistent formatting, duplicate entries, or incorrect status coding.
- No data dictionary exists. Field definitions vary between systems and between users of the same system, resulting in data that cannot be reliably aggregated.
- Historical data suitable for AI model training exists back to 2018–2019 in most systems - a positive foundation - but requires significant cleansing and normalisation before use.
- The TMS and WMS do not share a common client or shipment reference identifier, making cross-system job-level analysis impossible without manual matching.
- No audit trail exists for manual data corrections in either the TMS or WMS, creating compliance exposure for the bonded warehouse records in particular.

## 2.6 Workforce Capability & Digital Readiness

Workforce Segment	Digital Readiness Level	AI Training Priority
Senior Leadership (MD, Directors)	Moderate - aware, engaged	AI strategy literacy, ROI interpretation, change leadership
Operations Management (Supervisors, Team Leaders)	Low–Moderate - tool-familiar	AI-assisted decision tools, data-driven operations
Customs & Documentation Team (5 staff)	Low - high manual dependency	AI document tools, exception management workflow
Warehouse Operations (floor staff)	Low - basic WMS usage	AI-assisted pick tools, inventory management
Fleet & Drivers (44 drivers)	Low - GPS basic use	AI routing app adoption, driver behaviour monitoring
Finance & Billing	Low–Moderate - Excel-heavy	AI billing tools, automated reconciliation
IT (1 in-house staff member)	Moderate - limited AI exposure	AI integration, API management, data architecture

# SECTION 3 - KEY PAIN POINTS & OPERATIONAL BOTTLENECKS

The following pain points were identified through stakeholder interviews, process walkthroughs, financial data analysis, and benchmarking. They are presented in order of financial impact and strategic urgency.

## Pain Point 1 - Demurrage & Detention: The Most Costly Controllable Leak

JB Logistics paid RM 812,000 in demurrage and detention charges in FY2025. This represents 2.2% of total revenue and the single largest directly controllable cost item in the business. Container dwell time is tracked manually by two operations coordinators in a shared Excel spreadsheet updated twice daily. There is no automated alert, no integration with shipping line free time systems, no predictive modelling, and no connection between container status and fleet scheduling.

Demurrage / Detention Cost FY2025	RM Amount	% of Revenue
Import container demurrage (port)	RM 634,000	1.72%
Container detention (off-port overrun)	RM 178,000	0.48%
Client penalty recovery from JBI	RM 42,000	0.11%
Emergency collection overtime	RM 46,000	0.12%
Management & admin time cost	RM 58,000	0.16%
<b>TOTAL DEMURRAGE-RELATED COST</b>	<b>RM 958,000</b>	<b>2.60%</b>

## Pain Point 2 - Documentation Errors & Customs Processing Costs

A 4.1% documentation error rate on 3,400–3,600 monthly cross-border declarations generates approximately 140–148 error incidents per month. Each incident requires an average of 3.8 hours of recovery time (re-submission, Customs liaison, client communication, delay management), and incurs direct costs including RMCD amendment fees, delay-related demurrage, client service recovery, and staff overtime. The annual direct cost of documentation errors is estimated at RM 310,000–RM 345,000.

- Five customs clerks spend approximately 68% of their working time on manual data re-keying - work that AI document automation technology can execute at 98%+ accuracy in a fraction of the time.
- HS code errors account for 6.8% of declarations and are the primary trigger for RMCD customs queries, goods examination requests, and declaration amendments. The average RMCD query costs RM 480 in direct fees and staff time, and causes an average 6.2 hour delay to cargo release.
- There is no pre-submission cross-document validation. Discrepancies between commercial invoice, packing list, and declaration values are only detected after submission - when intervention is most expensive.

## Pain Point 3 - Fleet Inefficiency: RM 580,000+ in Recoverable Annual Cost

At a 33% empty-running rate against an industry AI benchmark of 14–18%, JBI Logistics's 44-vehicle fleet is operating at approximately 54% of its achievable productivity. Combined with driver overtime of 338 hours per month, a fuel spend that is 25–32% above the AI-optimised benchmark, and a contracted haulier overspend of 18–22% above plan (driven by scheduling gaps rather than genuine capacity shortfalls), the fleet represents the largest single operational improvement opportunity in the business.

Cross-border scheduling is not integrated with real-time Causeway or Second Link congestion data, Singapore Customs gate booking windows, or RMCD customs release status. Trucks regularly arrive at the border crossing before customs clearance is complete, generating waiting costs, and frequently cross at peak congestion windows that add 40–90 minutes of unproductive wait time per trip.

## Pain Point 4 - Revenue Leakage: RM 748,000 in Unbilled Revenue

Financial data analysis identified systematic revenue leakage arising from manual billing processes across multiple service lines. Billable activities go unrecorded under operational pressure; storage billing does not accurately reflect actual pallet dwell; surcharges are inconsistently applied; and value-added service activities are captured retrospectively with significant omissions. The total estimated annual revenue leakage is RM 748,000 - representing 4.3% of FY2025 total revenue.

Leakage Category	Annual Estimate	Root Cause
Unrecorded handling activities	RM 298,000	Manual job cards - missed under operational pressure
Storage billing inaccuracies	RM 152,000	WMS not integrated with billing - manual transfer errors
Surcharge under-application	RM 124,000	No automated surcharge rules - applied inconsistently
VAS activity omissions	RM 102,000	No VAS logging in WMS - captured retrospectively
Billable wait time not captured	RM 72,000	No automated waiting time tracking on fleet
<b>TOTAL LEAKAGE</b>	<b>RM 748,000</b>	<b>4.3% of FY2025 revenue</b>

## Pain Point 5 - Bonded Warehouse Compliance Exposure

JBI Logistics's Gelang Patah bonded warehouse received three RMCD compliance notices in FY2025 - two relating to LO (Licensed Outstanding) status discrepancies and one relating to inventory reconciliation variance. Direct penalty costs totalled RM 22,400. The indirect cost in management time, compliance remediation, and enhanced RMCD scrutiny was estimated at an additional RM 38,000–52,000.

More significantly, the current compliance management approach - manual LO tracking in a standalone spreadsheet, weekly manual cycle counts, and retrospective RMCD reporting - creates a rolling compliance risk window of up to 7 days during which undetected discrepancies can accumulate. With a licensed bonded warehouse generating RM 3.68M in annual revenue, a licence revocation event would represent a severe and potentially existential business risk.

## Pain Point 6 - Customer Visibility: The Contract Renewal Threat

Client satisfaction research conducted during the audit revealed that JBI Logistics's three largest clients ranked 'real-time shipment visibility' and 'automated proactive communication' as the most significant service gap in the company's current offering. Two of these clients (combined revenue RM 9.20M) have set January 2027 as a contractual deadline for real-time visibility capability. The company's current weekly Excel-based reporting cannot satisfy this requirement.

- Customer service staff spend 41% of their working time responding to inbound 'where is my shipment?' enquiries that a real-time visibility portal would eliminate.
- Manual KPI report production consumes 4.8 hours per coordinator per week across three coordinators — 14.4 hours per week of skilled staff time on a task that should be fully automated.
- The absence of a client portal is now a differentiator in the wrong direction. Regional competitors entering the Johor market offer self-service visibility as a baseline feature.

## SECTION 4 - AI OPPORTUNITY IDENTIFICATION

### 4.1 Opportunity Map Overview

The following seven AI opportunity areas have been identified, sized, and prioritised based on financial impact, implementation feasibility, strategic urgency, and alignment with JBI Logistics's growth objectives. Together they address the full spectrum of value creation: direct cost reduction, revenue protection and recovery, operational productivity improvement, and commercial differentiation.

AI Opportunity	Annual Value Range	Impl. Complexity	Time to Value	Value Type
1. Intelligent Document & Customs AI	RM 310K–530K	Medium	3–5 months	Cost reduction + compliance
2. AI Fleet & Route Optimisation	RM 400K–780K	Medium	4–6 months	Cost reduction + service
3. AI Demurrage Management	RM 440K–730K	Low	2–4 months	Cost reduction - direct
4. Warehouse Labour & Slotting AI	RM 210K–420K	Medium	4–7 months	Productivity + cost
5. Customer Visibility Platform	RM 230K–480K	Medium–High	5–8 months	Revenue protection + growth
6. Bonded Warehouse Compliance AI	RM 196K–390K	Low–Medium	3–5 months	Risk + compliance
7. Revenue Integrity & Billing AI	RM 400K–700K	Low	2–3 months	Revenue recovery - direct

### 4.2 AI Opportunity Detail

#### Opportunity 1: Intelligent Document Automation & Customs AI

Deploying AI-powered optical character recognition (OCR), natural language processing, and machine learning to automate the extraction of data from commercial invoices, packing lists, and bills of lading - automatically populating customs declaration fields, validating HS code classifications against live RMCD and Singapore Customs tariff schedules, performing cross-document consistency checks, and routing only genuine exceptions to human review. This initiative directly addresses the 4.1% declaration error rate, the 52-minute average processing time per declaration, and the RM 310,000+ annual cost of documentation-related incidents.

#### Opportunity 2: AI-Powered Fleet & Route Optimisation

Replacing static, manual trip scheduling with an AI-driven transportation management platform that dynamically optimises vehicle routing using real-time traffic data, Causeway and Second Link congestion information, Singapore Customs gate appointment windows, RMCD customs release status, vehicle capacity, driver hours compliance, and client time window requirements. The platform also delivers driver behaviour analytics, fuel consumption benchmarking, and predictive vehicle maintenance alerts - addressing the 33% empty running rate, 338 hours monthly driver overtime, and RM 156,000 monthly fuel spend.

#### Opportunity 3: AI Demurrage Management System

Deploying a dedicated AI demurrage and container intelligence platform integrated with shipping line APIs, Pasir Gudang Port and Tanjung Pelepas port community systems, and RMCD customs release data. The system provides real-time free time calculations for every container in the portfolio, generates tiered alerts at 72, 48, and 24 hours before demurrage commencement, predicts at-risk containers using historical pattern data, and connects release actions directly to the fleet scheduling system for priority dispatch. This initiative targets the RM 812,000 FY2025 demurrage and detention charge - the highest-yield single AI investment available to JBI Logistics.

## Opportunity 4: Warehouse Labour Optimisation & AI Slotting

Implementing AI-powered demand-based labour planning using inbound booking data, outbound order volumes, and historical productivity benchmarks to generate optimal shift rosters 5–7 days in advance. Combined with an AI slotting optimisation module that analyses SKU velocity, order co-occurrence patterns, and physical layout to recommend storage assignments - reducing pick travel time, increasing throughput, and cutting overtime. The combined initiative targets RM 330,000 in annual warehouse labour inefficiency cost.

## Opportunity 5: Client Visibility & Intelligence Platform

Deploying a branded AI-powered client visibility portal aggregating TMS, WMS, customs, and carrier tracking data in real time - delivering live shipment status, inventory positions, milestone notifications, and automated performance reporting through a self-service web interface. This initiative directly addresses the contract renewal requirement from two key clients (RM 9.20M combined revenue), eliminates 41% of customer service time spent on reactive status enquiries, and provides a commercial differentiator that enables JBI Logistics to compete for MNC supply chain contracts that currently require this capability as a baseline.

## Opportunity 6: Bonded Warehouse Compliance AI

An AI-powered compliance management platform for the Gelang Patah bonded warehouse providing real-time LO status monitoring, automated inventory reconciliation against RMCD-notified quantities, AI-validated documentation completeness checking, anomaly detection for quantity discrepancies, and automated audit-ready RMCD reporting. This initiative directly addresses the three FY2025 compliance notices, the RM 60,000+ in direct and indirect penalty costs, and the licence risk associated with the current manual compliance management approach.

## Opportunity 7: Revenue Integrity & AI-Assisted Billing

An AI billing verification and revenue integrity platform that automatically cross-references actual service activity data - from WMS transaction logs, TMS trip records, driver POD confirmations, and gate records - against draft invoices before issue. The system flags every unbilled or under-billed item, applies surcharge rules automatically, integrates VAS logging into the billing workflow, and generates a complete billing audit trail. This initiative targets the RM 748,000 in annual revenue leakage identified in the financial analysis - recoverable at high confidence within the first billing cycle post-deployment.

## SECTION 5 - PRIORITISED AI USE CASES

### 5.1 Prioritisation Framework

AI use cases have been prioritised using a four-factor scoring model: Financial Impact (40%), Implementation Speed (25%), Strategic Importance (20%), and Technical Feasibility (15%). The resulting priority tiers determine phasing within the implementation roadmap.

Use Case	Financial Impact /40	Impl Speed /25	Strategic /20	Feasibility /15	TOTAL / 100
1. Demurrage Management AI	38	24	17	14	93 — TIER 1
2. Revenue Integrity / Billing AI	36	23	16	14	89 — TIER 1
3. Document & Customs AI	35	20	18	13	86 — TIER 1
4. Fleet & Route Optimisation	34	18	17	13	82 — TIER 1
5. Customer Visibility Platform	30	17	20	13	80 — TIER 1
6. Warehouse Labour AI	28	17	14	13	72 — TIER 2
7. Compliance AI (Bonded WH)	26	19	17	13	75 — TIER 2

### 5.2 Use Case Definitions - Tier 1 (Immediate Priority)

#### UC-01: AI Demurrage Intelligence & Container Management

Attribute	Detail
<b>Business Problem</b>	RM 812K in FY2025 demurrage and detention. Manual Excel tracking. No alerts. Two coordinators spend 140 hrs/month on container tracking.
<b>AI Solution</b>	Real-time container portfolio dashboard with automated free time countdown, tiered alerts (72/48/24 hr), at-risk prediction, and fleet scheduling integration.
<b>Technology</b>	SaaS demurrage platform + API integration: Evergreen, Maersk, CMA CGM, MSC, Pasir Gudang Port, Tanjung Pelepas, RMCD release data.
<b>KPIs</b>	Demurrage charge reduction %; containers incurring charges per month; staff hours on tracking; coordinator capacity freed.
<b>Expected Outcome</b>	45–68% reduction in total demurrage and detention spend within 6 months. Conservative: RM 365K/yr saving. Optimistic: RM 632K/yr saving.
<b>Implementation Complexity</b>	LOW - SaaS deployment with API integrations. Minimal internal IT dependency. 2–4 month deployment timeline.

## UC-02: AI Revenue Integrity & Automated Billing Verification

Attribute	Detail
<b>Business Problem</b>	RM 748K in annual revenue leakage across handling, storage, surcharges, VAS, and detention billing. Manual billing with no cross-verification.
<b>AI Solution</b>	Automated cross-referencing of WMS logs, TMS records, driver PODs, and gate records against draft invoices. AI flags every unbilled item before invoice issue.
<b>Technology</b>	Revenue intelligence platform integrated with WMS, TMS, and accounting system. Rule-based surcharge auto-application engine.
<b>KPIs</b>	Revenue leakage rate; invoicing accuracy %; unbilled items recovered per month; billing cycle time.
<b>Expected Outcome</b>	55–92% recovery of RM 748K annual leakage. Conservative: RM 411K/yr recovered. Optimistic: RM 688K/yr recovered.
<b>Implementation Complexity</b>	LOW–MEDIUM — Requires WMS and TMS data access. 2–3 month deployment timeline.

## UC-03: Intelligent Document Extraction & Customs AI

Attribute	Detail
<b>Business Problem</b>	4.1% declaration error rate. 52 minutes per declaration. 5 staff spend 68% of time on manual re-keying. RM 310K+ annual error cost.
<b>AI Solution</b>	AI OCR + NLP document extraction engine auto-populates customs declaration fields from source documents. AI HS code classification. Cross-document validation. Exception routing.
<b>Technology</b>	Cloud AI document processing platform + HS code AI classification tool + integration with existing customs declaration system.
<b>KPIs</b>	Error rate %; processing time per declaration; staff time on re-keying; RMCD queries per month.
<b>Expected Outcome</b>	Error rate reduction to 0.3–0.5%. Processing time to 8–11 minutes. 3–4 FTE of productive capacity recovered. Conservative: RM 268K/yr. Optimistic: RM 528K/yr.
<b>Implementation Complexity</b>	MEDIUM — Document AI training required on JBI's specific document types. 3–5 month deployment.

## UC-04: AI Fleet & Route Intelligence

Attribute	Detail
<b>Business Problem</b>	33% empty running rate. 338 hrs/month driver overtime. RM 156K monthly fuel spend. No border-crossing intelligence.
<b>AI Solution</b>	Dynamic route optimisation using live traffic, border congestion, customs release status, gate appointments, driver hours, and capacity. Integrated driver app. Fuel and behaviour analytics.
<b>Technology</b>	AI-TMS platform replacing/overlaying current custom TMS. Integration with GPS, Singapore Customs CaSSLe, RMCD, and port gate systems.
<b>KPIs</b>	Empty running rate; on-time delivery %; fuel cost per km; driver overtime hours; trips per vehicle per day.
<b>Expected Outcome</b>	Empty running to 18–20%. OTD to 91–95%. Conservative: RM 362K/yr. Optimistic: RM 718K/yr net saving.
<b>Implementation Complexity</b>	MEDIUM — Integration complexity with border systems. Driver app adoption. 4–6 month deployment.

## UC-05: Customer Visibility & Proactive Intelligence Platform

Attribute	Detail
<b>Business Problem</b>	Two Tier 1 clients (RM 9.2M revenue) requiring real-time visibility by Jan 2027. Customer service team spends 41% of time on reactive status enquiries. Manual KPI reporting takes 14.4 hrs/week.
<b>AI Solution</b>	Branded client portal with live shipment tracking, inventory visibility, exception alerts, milestone notifications, and automated performance dashboards. White-labelled for JBI brand.
<b>Technology</b>	SaaS logistics visibility platform with TMS/WMS/carrier integration. White-label client portal. Automated report generation engine.
<b>KPIs</b>	Client portal adoption rate; inbound status enquiries per day; report production hours; client satisfaction NPS; contract renewal rate.
<b>Expected Outcome</b>	Contract renewal of at-risk accounts (RM 9.2M revenue protected). 35–50% reduction in inbound status calls. New contract wins from visibility capability. Conservative: RM 198K/yr. Optimistic: RM 422K/yr.
<b>Implementation Complexity</b>	MEDIUM–HIGH — Multi-system integration required. Client onboarding and change management. 5–8 month deployment.

# SECTION 6 - FINANCIAL ANALYSIS | ROI MODELLING

The following financial models present Conservative, Mid-Point, and Optimistic ROI scenarios for each of the seven AI initiatives. All figures are in Malaysian Ringgit (RM) unless stated otherwise.

Scenario Definitions - Conservative: 55% of technically achievable benefit; assumes slower adoption, integration friction, and below-average change management execution. Mid-Point: 78% of technically achievable benefit; normal adoption curve and standard implementation quality. Optimistic: 96% of technically achievable benefit; strong change management, rapid adoption, and favourable integration conditions.

## 6.1 Initiative 1 - AI Demurrage & Container Management

### Cost Baseline (FY2025 Actuals)

Cost Element	Annual Amount
Import container demurrage charges	RM 634,000
Container detention charges (off-port)	RM 178,000
Client penalty pass-through costs	RM 42,000
Emergency collection overtime	RM 46,000
Management time - container tracking	RM 58,000
<b>TOTAL ADDRESSABLE COST BASE</b>	<b>RM 958,000</b>

### Investment Requirements

Investment Item	Cost
AI demurrage platform - SaaS subscription (Year 1)	RM 44,000
API integrations (shipping lines, ports, RMCD)	RM 28,000
Configuration, testing and go-live support	RM 10,000
Staff training (2 coordinators + operations team)	RM 6,000
<b>TOTAL YEAR 1 INVESTMENT</b>	<b>RM 88,000</b>
Ongoing annual licence (Year 2+)	RM 38,000

## ROI Scenarios - Initiative 1

Metric	Conservative	Mid-Point	Optimistic
Benefit realisation rate	55%	78%	96%
Demurrage charge reduction	45%	59%	70%
Detention charge reduction	42%	56%	70%
Demurrage saving	RM 285,000	RM 374,000	RM 444,000
Detention saving	RM 75,000	RM 100,000	RM 125,000
Client penalty saving	RM 24,000	RM 34,000	RM 42,000
Overtime saving	RM 28,000	RM 38,000	RM 46,000
Management time saving	RM 42,000	RM 52,000	RM 58,000
<b>GROSS ANNUAL BENEFIT</b>	<b>RM 454,000</b>	<b>RM 598,000</b>	<b>RM 715,000</b>
Less: Ongoing licence cost	(RM 38,000)	(RM 38,000)	(RM 38,000)
<b>NET ANNUAL BENEFIT</b>	<b>RM 416,000</b>	<b>RM 560,000</b>	<b>RM 677,000</b>
Year 1 net (after RM 88K invest.)	RM 328,000	RM 472,000	RM 589,000
<b>PAYBACK PERIOD</b>	<b>11.3 months</b>	<b>8.2 months</b>	<b>6.8 months</b>
3-Year Cumulative Net Value	RM 1,160,000	RM 1,642,000	RM 1,993,000
3-Year ROI on Investment	1,218%	1,775%	2,165%

## 6.2 Initiative 2 - Revenue Integrity & AI Billing Verification

### Revenue Leakage Baseline (FY2025)

Leakage Category	Annual Amount
Unrecorded handling activities	RM 298,000
Storage billing inaccuracies	RM 152,000
Surcharge under-application	RM 124,000
VAS activity omissions	RM 102,000
Billable wait time not captured	RM 72,000
<b>TOTAL ANNUAL REVENUE LEAKAGE</b>	<b>RM 748,000</b>

### Investment Requirements

Investment Item	Cost
Revenue integrity AI platform - Year 1 setup & licence	RM 36,000
Integration with WMS, TMS, and finance system	RM 22,000
Surcharge rule configuration and testing	RM 10,000
Finance team training	RM 6,000
<b>TOTAL YEAR 1 INVESTMENT</b>	<b>RM 74,000</b>
Ongoing annual licence (Year 2+)	RM 28,000

## ROI Scenarios - Initiative 2

Metric	Conservative	Mid-Point	Optimistic
Leakage recovery rate	55%	78%	92%
Handling recovery	RM 164,000	RM 232,000	RM 274,000
Storage billing recovery	RM 84,000	RM 119,000	RM 140,000
Surcharge recovery	RM 68,000	RM 97,000	RM 114,000
VAS activity recovery	RM 56,000	RM 80,000	RM 94,000
Wait time billing recovery	RM 40,000	RM 56,000	RM 66,000
<b>GROSS ANNUAL RECOVERY</b>	<b>RM 412,000</b>	<b>RM 584,000</b>	<b>RM 688,000</b>
Less: Ongoing licence cost	(RM 28,000)	(RM 28,000)	(RM 28,000)
<b>NET ANNUAL BENEFIT</b>	<b>RM 384,000</b>	<b>RM 556,000</b>	<b>RM 660,000</b>
Year 1 net (after RM 74K invest.)	RM 310,000	RM 482,000	RM 586,000
<b>PAYBACK PERIOD</b>	<b>7.2 months</b>	<b>5.1 months</b>	<b>4.1 months</b>
3-Year Cumulative Net Value	RM 1,078,000	RM 1,584,000	RM 1,896,000
3-Year ROI on Investment	<b>1,356%</b>	<b>2,041%</b>	<b>2,462%</b>

## 6.3 Initiative 3 - Intelligent Document & Customs AI

### Cost Baseline (FY2025)

Cost Element	Annual Amount
Staff time — manual re-keying (5 clerks × 68% of time)	RM 324,000
RMCD customs penalties and amendment fees	RM 72,000
Delay-related demurrage (documentation errors)	RM 148,000
Client service recovery costs	RM 42,000
Customs team overtime (error correction)	RM 58,000
Re-submission and reprocessing costs	RM 26,000
<b>TOTAL ADDRESSABLE COST BASE</b>	<b>RM 670,000</b>

### Investment Requirements

Investment Item	Cost
AI document extraction & customs platform - Year 1	RM 76,000
HS code AI configuration and tariff training	RM 22,000
System integration with customs declaration system	RM 18,000
Staff training and workflow redesign	RM 14,000
<b>TOTAL YEAR 1 INVESTMENT</b>	<b>RM 130,000</b>
Ongoing annual licence (Year 2+)	RM 64,000

### ROI Scenarios - Initiative 3

Metric	Conservative	Mid-Point	Optimistic
Error rate reduction	73%	88%	96%
Processing time reduction	72%	82%	87%
Staff time saving (FTE equivalent)	2.1 FTE	2.8 FTE	3.4 FTE
Staff cost saving	RM 151,000	RM 202,000	RM 246,000
RMCD penalty saving	RM 48,000	RM 62,000	RM 70,000
Delay demurrage saving	RM 72,000	RM 108,000	RM 134,000
Client recovery saving	RM 22,000	RM 34,000	RM 42,000
Overtime saving	RM 36,000	RM 50,000	RM 58,000
<b>GROSS ANNUAL BENEFIT</b>	<b>RM 329,000</b>	<b>RM 456,000</b>	<b>RM 550,000</b>
Less: Ongoing licence cost	(RM 64,000)	(RM 64,000)	(RM 64,000)
<b>NET ANNUAL BENEFIT</b>	<b>RM 265,000</b>	<b>RM 392,000</b>	<b>RM 486,000</b>
Year 1 net (after RM 130K invest.)	RM 135,000	RM 262,000	RM 356,000
<b>PAYBACK PERIOD</b>	<b>16.2 months</b>	<b>11.0 months</b>	<b>8.7 months</b>
3-Year Cumulative Net Value	RM 661,000	RM 1,048,000	RM 1,324,000
3-Year ROI on Investment	<b>408%</b>	<b>706%</b>	<b>918%</b>

### 6.4 Initiative 4 - AI Fleet & Route Optimisation

#### Cost Baseline (FY2025)

Cost Element	Annual Amount
Fuel — empty running waste (33% rate × RM 1.872M annual spend)	RM 618,000
Driver overtime - scheduling inefficiency	RM 406,000
Vehicle wear - suboptimal routing	RM 92,000
Client penalty surcharges - missed delivery windows	RM 54,000
Contracted haulier overspend vs optimal plan	RM 148,000
Border crossing inefficiency costs (est.)	RM 82,000
<b>TOTAL ADDRESSABLE COST BASE</b>	<b>RM 1,400,000</b>

#### Investment Requirements

Investment Item	Cost
AI route optimisation & TMS upgrade platform — Year 1	RM 88,000
Border system integrations (CaSSLe, RMCD, Port APIs)	RM 42,000
Driver mobile app rollout (44 devices)	RM 16,000
Fleet manager and driver training programme	RM 18,000
<b>TOTAL YEAR 1 INVESTMENT</b>	<b>RM 164,000</b>
Ongoing annual licence (Year 2+)	RM 76,000

## ROI Scenarios - Initiative 4

Metric	Conservative	Mid-Point	Optimistic
Empty running reduction	33%	48%	62%
Driver overtime reduction	30%	45%	58%
On-time delivery improvement	+8 pts to 84.8%	+13 pts to 89.8%	+18 pts to 94.8%
Fuel saving	RM 204,000	RM 297,000	RM 383,000
Overtime saving	RM 122,000	RM 183,000	RM 236,000
Vehicle wear saving	RM 30,000	RM 46,000	RM 60,000
Penalty surcharge saving	RM 28,000	RM 44,000	RM 54,000
Contracted haulier saving	RM 42,000	RM 68,000	RM 94,000
Border crossing saving	RM 38,000	RM 58,000	RM 78,000
<b>GROSS ANNUAL BENEFIT</b>	<b>RM 464,000</b>	<b>RM 696,000</b>	<b>RM 905,000</b>
Less: Ongoing licence cost	(RM 76,000)	(RM 76,000)	(RM 76,000)
<b>NET ANNUAL BENEFIT</b>	<b>RM 388,000</b>	<b>RM 620,000</b>	<b>RM 829,000</b>
Year 1 net (after RM 164K invest.)	RM 224,000	RM 456,000	RM 665,000
<b>PAYBACK PERIOD</b>	<b>19.8 months</b>	<b>12.4 months</b>	<b>9.3 months</b>
3-Year Cumulative Net Value	RM 1,000,000	RM 1,696,000	RM 2,315,000
3-Year ROI on Investment	<b>510%</b>	<b>935%</b>	<b>1,311%</b>

## 6.5 Initiative 5 - Customer Visibility & Intelligence Platform

### Value Baseline

Value Element	Annual Amount
At-risk revenue (2 clients requiring visibility by Jan 2027)	RM 9,200,000
Customer service team time on reactive status calls (41%)	RM 186,000
Manual KPI report production (14.4 hrs/week × 50 weeks)	RM 108,000
Revenue foregone - contracts lost to visibility-capable competitors	RM 480,000
Client penalty exposure - SLA misses from visibility gaps	RM 64,000
<b>TOTAL ADDRESSABLE VALUE (excl. at-risk revenue)</b>	<b>RM 838,000</b>

### Investment Requirements

Investment Item	Cost
AI visibility platform - SaaS Year 1 setup and licence	RM 68,000
TMS / WMS / customs system integration	RM 42,000
Client portal branding and configuration	RM 18,000
Client onboarding and training support	RM 14,000
<b>TOTAL YEAR 1 INVESTMENT</b>	<b>RM 142,000</b>
Ongoing annual licence (Year 2+)	RM 48,000

## ROI Scenarios - Initiative 5

Metric	Conservative	Mid-Point	Optimistic
At-risk contract retention	50% probability	80% probability	95% probability
At-risk revenue protected (probability-weighted)	RM 4,600,000	RM 7,360,000	RM 8,740,000
Customer service time saving	RM 78,000	RM 112,000	RM 148,000
Report automation saving	RM 68,000	RM 92,000	RM 108,000
New contract revenue (visibility differentiator)	RM 80,000	RM 160,000	RM 280,000
Penalty / SLA avoidance	RM 36,000	RM 52,000	RM 64,000
ANNUAL OPERATIONAL BENEFIT (excl. revenue protect.)	RM 262,000	RM 416,000	RM 600,000
Less: Ongoing licence cost	(RM 48,000)	(RM 48,000)	(RM 48,000)
<b>NET ANNUAL OPERATIONAL BENEFIT</b>	<b>RM 214,000</b>	<b>RM 368,000</b>	<b>RM 552,000</b>
Year 1 net (after RM 142K invest.)	RM 72,000	RM 226,000	RM 410,000
<b>PAYBACK PERIOD (operational benefits only)</b>	<b>22.4 months</b>	<b>13.8 months</b>	<b>9.2 months</b>
3-Year Net Value (operational only)	RM 500,000	RM 956,000	RM 1,518,000
3-Year ROI (operational only)	<b>252%</b>	<b>573%</b>	<b>969%</b>

Revenue Protection Note: The probability-weighted contract retention value materially enhances the business case. If either at-risk client does not renew (RM 4.6M–8.4M at stake), the cost of this initiative becomes trivially small relative to the revenue loss avoided. The Customer Visibility Platform is the highest strategic-value initiative in this plan regardless of the operational ROI calculation.

## 6.6 Initiative 6 - Warehouse Labour Optimisation & AI Slotting

### Cost Baseline (FY2025)

Cost Element	Annual Amount
Warehouse overtime - both facilities (FY2025 actual)	RM 198,000
Labour idle time - off-peak misalignment (est. 13%)	RM 182,000
Pick inefficiency - suboptimal slotting (est. 24% excess travel)	RM 138,000
Inbound receiving errors - rework and correction	RM 64,000
Inventory discrepancy investigation and resolution	RM 48,000
<b>TOTAL ADDRESSABLE COST BASE</b>	<b>RM 630,000</b>

### Investment Requirements

Investment Item	Cost
AI labour planning + WMS enhancement module - Year 1	RM 58,000
Slotting AI configuration and initial optimisation run	RM 28,000
Warehouse supervisor and team leader training	RM 12,000
<b>TOTAL YEAR 1 INVESTMENT</b>	<b>RM 98,000</b>
Ongoing annual licence (Year 2+)	RM 44,000

## ROI Scenarios - Initiative 6

Metric	Conservative	Mid-Point	Optimistic
Overtime reduction	28%	42%	56%
Pick productivity improvement	13%	20%	28%
Overtime saving	RM 55,000	RM 83,000	RM 111,000
Idle time cost reduction	RM 60,000	RM 96,000	RM 130,000
Pick efficiency saving	RM 48,000	RM 72,000	RM 100,000
Receiving error saving	RM 36,000	RM 52,000	RM 64,000
Discrepancy saving	RM 28,000	RM 40,000	RM 48,000
<b>GROSS ANNUAL BENEFIT</b>	<b>RM 227,000</b>	<b>RM 343,000</b>	<b>RM 453,000</b>
Less: Ongoing licence cost	(RM 44,000)	(RM 44,000)	(RM 44,000)
<b>NET ANNUAL BENEFIT</b>	<b>RM 183,000</b>	<b>RM 299,000</b>	<b>RM 409,000</b>
Year 1 net (after RM 98K invest.)	RM 85,000	RM 201,000	RM 311,000
<b>PAYBACK PERIOD</b>	<b>21.0 months</b>	<b>13.6 months</b>	<b>9.9 months</b>
3-Year Cumulative Net Value	RM 451,000	RM 799,000	RM 1,119,000
3-Year ROI on Investment	<b>360%</b>	<b>715%</b>	<b>1,042%</b>

## 6.7 Initiative 7 - Bonded Warehouse Compliance AI

### Cost & Risk Baseline (FY2025)

Cost / Risk Element	Annual Amount
RMCD penalty costs (3 compliance notices)	RM 22,400
Management and remediation time (3 incidents)	RM 44,000
Compliance staff time - manual tracking and reporting	RM 96,000
RMCD audit preparation time (2 audits per year)	RM 38,000
Enhanced RMCD scrutiny - additional compliance overhead	RM 28,000
Licence risk quantification (weighted probability)	RM 92,000
<b>TOTAL ADDRESSABLE COST / RISK BASE</b>	<b>RM 320,400</b>

### Investment Requirements

Investment Item	Cost
Bonded WH compliance AI platform - Year 1	RM 46,000
WMS integration and RMCD reporting automation	RM 24,000
LO tracking configuration and workflow setup	RM 10,000
Customs team training	RM 8,000
<b>TOTAL YEAR 1 INVESTMENT</b>	<b>RM 88,000</b>
Ongoing annual licence (Year 2+)	RM 30,000

### ROI Scenarios - Initiative 7

Metric	Conservative	Mid-Point	Optimistic
Penalty recurrence reduction	80%	95%	100%
Penalty cost saving	RM 18,000	RM 21,000	RM 22,400
Management time saving	RM 28,000	RM 40,000	RM 44,000
Compliance staff time saving	RM 54,000	RM 78,000	RM 92,000
Audit preparation saving	RM 24,000	RM 34,000	RM 38,000
Scrutiny overhead saving	RM 16,000	RM 24,000	RM 28,000
Licence risk reduction (annual value)	RM 56,000	RM 80,000	RM 92,000
<b>GROSS ANNUAL BENEFIT</b>	<b>RM 196,000</b>	<b>RM 277,000</b>	<b>RM 316,400</b>
Less: Ongoing licence cost	(RM 30,000)	(RM 30,000)	(RM 30,000)
<b>NET ANNUAL BENEFIT</b>	<b>RM 166,000</b>	<b>RM 247,000</b>	<b>RM 286,400</b>
Year 1 net (after RM 88K invest.)	RM 78,000	RM 159,000	RM 198,400
<b>PAYBACK PERIOD</b>	<b>18.7 months</b>	<b>12.5 months</b>	<b>10.8 months</b>
3-Year Cumulative Net Value	RM 410,000	RM 653,000	RM 775,200
3-Year ROI on Investment	<b>366%</b>	<b>643%</b>	<b>781%</b>

### 6.8 Consolidated Financial Summary - All Seven Initiatives

Initiative	Year 1 Invest.	Conservative p.a.	Mid-Point p.a.	Optimistic p.a.
1. Demurrage Management AI	RM 88,000	RM 416,000	RM 560,000	RM 677,000
2. Revenue Integrity AI	RM 74,000	RM 384,000	RM 556,000	RM 660,000
3. Document & Customs AI	RM 130,000	RM 265,000	RM 392,000	RM 486,000
4. Fleet & Route AI	RM 164,000	RM 388,000	RM 620,000	RM 829,000
5. Visibility Platform	RM 142,000	RM 214,000	RM 368,000	RM 552,000
6. Warehouse Labour AI	RM 98,000	RM 183,000	RM 299,000	RM 409,000
7. Compliance AI	RM 88,000	RM 166,000	RM 247,000	RM 286,400
<b>TOTAL</b>	<b>RM 784,000</b>	<b>RM 2,016,000</b>	<b>RM 3,042,000</b>	<b>RM 3,899,400</b>

Summary Metric	Conservative	Mid-Point	Optimistic
Total Annual Net Benefit	<b>RM 2,016,000</b>	<b>RM 3,042,000</b>	<b>RM 3,899,400</b>
Total Year 1 Investment	RM 784,000	RM 784,000	RM 784,000
Year 1 Net Cash Position	RM 1,232,000	RM 2,258,000	RM 3,115,400
3-Year Cumulative Net Value	RM 5,264,000	RM 8,342,000	RM 11,014,200
Overall Payback Period	<b>17–22 months</b>	<b>11–15 months</b>	<b>7–11 months</b>
Overall 3-Year Programme ROI	<b>571%</b>	<b>964%</b>	<b>1,304%</b>

## SECTION 7 - STRESS TESTING & SENSITIVITY ANALYSIS

This section stress tests the Mid-Point ROI projections across seven key assumption variables and presents a full sensitivity analysis showing how changes in each variable affect payback periods and 3-year net value. Downside scenarios and break-even thresholds are explicitly identified.

### 7.1 Key Assumption Variables

Variable	Mid-Point Assumption
Technology cost overrun risk	Costs come in at budget ±10%
Staff adoption rate	Full operational adoption within 6 months
Benefit realisation rate	78% of technically achievable benefit
Business growth (volume)	Revenue grows 8–12% p.a. (consistent with 3-yr trend)
Staff attrition impact	No key staff departures during implementation
Exchange rate / cost inflation	CPI-aligned cost increases; no material RM movement
Regulatory environment	RMCD and Singapore Customs requirements stable

### 7.2 Sensitivity Analysis - Impact on Mid-Point 3-Year Net Value

The table below shows the impact on the 3-Year Cumulative Net Value (Mid-Point: RM 8,342,000) when each key variable is moved positively or negatively from the base case assumption.

Variable Tested	Downside (-20%)	Base Case	Upside (+20%)	Net Sensitivity Range
Technology & implementation costs	RM 8,185,000	RM 8,342,000	RM 8,499,000	RM 314,000
Staff adoption speed	RM 6,892,000	RM 8,342,000	RM 8,928,000	RM 2,036,000
Benefit realisation rate	RM 6,474,000	RM 8,342,000	RM 10,210,000	RM 3,736,000
Business volume growth	RM 7,748,000	RM 8,342,000	RM 8,936,000	RM 1,188,000
Demurrage reduction effectiveness	RM 7,522,000	RM 8,342,000	RM 9,162,000	RM 1,640,000
Revenue leakage recovery rate	RM 7,658,000	RM 8,342,000	RM 9,026,000	RM 1,368,000
Fleet efficiency improvement	RM 7,384,000	RM 8,342,000	RM 9,300,000	RM 1,916,000

**Key Insight:** The highest-sensitivity variable is the Benefit Realisation Rate - reflecting the importance of strong change management and adoption support. However, even at -20% across all benefit assumptions simultaneously, the programme remains significantly profitable with a 3-Year Net Value above RM 6.4 million against a RM 784,000 investment.

### 7.3 Break-Even Analysis

The following table identifies the minimum benefit realisation rate required for each initiative to achieve break-even within 36 months, and the maximum acceptable cost overrun before the project ceases to be viable.

Initiative	Min. Benefit Rate (Break-Even 36M)	Max. Cost Overrun (Break-Even 36M)	Current Margin of Safety
1. Demurrage AI	22%	+352%	Very High
2. Revenue Integrity AI	19%	+412%	Very High
3. Document & Customs AI	31%	+184%	High
4. Fleet & Route AI	26%	+218%	High
5. Visibility Platform	34%	+148%	Moderate–High
6. Warehouse Labour AI	30%	+168%	High
7. Compliance AI	27%	+196%	High

### 7.4 Combined Downside Scenario Testing

The following table presents the results of five combined stress scenarios, testing the programme against multiple simultaneous adverse conditions.

Scenario	Conditions Applied	3-Year Net Value	Programme Viable?
<b>S1 - Mild Stress</b>	Costs 10% over budget; adoption 15% slower than planned; benefits 15% below Mid-Point.	<b>RM 5,900,000</b>	<b>YES</b>
<b>S2 - Moderate Stress</b>	Costs 20% over; adoption 25% slower; benefits 25% below Mid-Point; one key tech integration delayed 3 months.	<b>RM 4,620,000</b>	<b>YES</b>
<b>S3 - Severe Stress</b>	Costs 30% over; adoption 40% slower; benefits 40% below Mid-Point; staff attrition affects 2 key roles.	<b>RM 3,080,000</b>	<b>YES</b>
<b>S4 - Extreme Stress</b>	Costs 40% over; only 50% of benefit realised; 2 initiatives delayed by 6 months; 1 initiative abandoned.	<b>RM 1,840,000</b>	<b>YES - marginally</b>
<b>S5 - Catastrophic Scenario</b>	All costs 50% over budget; only 35% of benefits realised; 2 initiatives fail entirely.	<b>RM 520,000</b>	<b>YES - minimal return</b>

## 7.5 Individual Initiative Deep-Stress: Demurrage AI

Given that the Demurrage AI initiative represents the single highest-yield investment in this plan, the following granular sensitivity analysis is presented for this initiative specifically.

Demurrage Reduction Rate	Annual Saving	Net Annual Benefit	Payback Period	3-Year Net Value
25% reduction (worst case)	RM 203,000	RM 165,000	26.4 months	RM 407,000
35% reduction (below conservative)	RM 284,000	RM 246,000	17.3 months	RM 650,000
45% reduction (conservative case)	RM 365,000	RM 327,000	13.1 months	RM 893,000
59% reduction (mid-point case)	RM 479,000	RM 441,000	9.6 months	RM 1,235,000
70% reduction (optimistic case)	RM 568,000	RM 530,000	7.9 months	RM 1,502,000
80% reduction (above optimistic)	RM 649,000	RM 611,000	6.9 months	RM 1,745,000

Even at a 25% demurrage reduction rate - the most pessimistic assumption tested, representing one-third of the conservative scenario's benefit - the Demurrage AI initiative achieves a positive 3-year return.

This makes it the lowest-risk, highest-yield single AI deployment available to JBI Logistics, with no viable downside scenario that produces a loss over a 3-year horizon.

## 7.6 Revenue Integrity Deep-Stress Analysis

Leakage Recovery Rate	Annual Recovery	Net Annual Benefit	Payback Period	3-Year Net Value
20% recovery (worst case)	RM 150,000	RM 122,000	24.6 months	RM 292,000
35% recovery	RM 262,000	RM 234,000	13.0 months	RM 630,000
55% recovery (conservative)	RM 411,000	RM 383,000	7.5 months	RM 1,077,000
78% recovery (mid-point)	RM 584,000	RM 556,000	5.2 months	RM 1,596,000
92% recovery (optimistic)	RM 688,000	RM 660,000	4.3 months	RM 1,908,000

## 7.7 Sensitivity Tornado Summary

Ranking all seven variable sensitivity ranges from highest to lowest impact on 3-Year Net Value (Mid-Point Base):

Rank	Variable (Impact on 3-Year Net Value)
<b>1 - Highest Impact</b>	Benefit Realisation Rate: RM 3,736,000 sensitivity range (±20%)
<b>2</b>	Staff Adoption Speed: RM 2,036,000 sensitivity range (±20%)
<b>3</b>	Fleet Efficiency Improvement Rate: RM 1,916,000 sensitivity range (±20%)
<b>4</b>	Demurrage Reduction Effectiveness: RM 1,640,000 sensitivity range (±20%)
<b>5</b>	Revenue Leakage Recovery Rate: RM 1,368,000 sensitivity range (±20%)
<b>6</b>	Business Volume Growth: RM 1,188,000 sensitivity range (±20%)
<b>7 - Lowest Impact</b>	Technology & Implementation Costs: RM 314,000 sensitivity range (±20%)

**Critical Insight: Technology cost** - the factor most commonly cited as the primary risk by business owners - has the lowest impact on programme returns. The dominant value driver is benefit realisation, which is determined by the quality of change management, staff adoption support, and implementation rigour.

This confirms that investing in excellent implementation quality and change management delivers a materially greater return than minimising technology procurement cost.

## SECTION 8 - IMPLEMENTATION ROADMAP

The implementation roadmap sequences all seven AI initiatives across three phases over a 24-month horizon. Sequencing is determined by four factors: financial impact speed (earliest cash return first), technical dependency (data foundation work must precede analytics-dependent initiatives), organisational change capacity (avoiding simultaneous major change across all functions), and risk profile (lower-risk, high-return initiatives are front-loaded to build confidence and fund later phases).

### 8.1 Phasing Overview

Phase	Timeline	Initiatives	Primary Objective
Phase 1 - Quick Wins	Months 1–6	UC-01, UC-02, UC-07	Immediate cash generation to self-fund phases 2 & 3
Phase 2 - Core Build	Months 5–14	UC-03, UC-04, UC-05	Operational transformation and competitive repositioning
Phase 3 - Full Intelligence	Months 12–24	UC-06 + data foundation + analytics layer	Full AI capability and market differentiation

### 8.2 Phase 1 - Quick Wins: Months 1 to 6

Phase 1 deploys the three highest-yield, lowest-complexity initiatives simultaneously. These three initiatives collectively require RM 250,000 in Year 1 investment and are modelled to generate RM 580,000–RM 1,050,000 in net annual benefit at full run rate — making the Phase 1 AI programme cash-positive within the first six months.

Initiative	Key Activities — Months 1–6	Month Target
<b>UC-01: Demurrage AI</b>	Platform procurement and contract; API integrations with shipping lines and port systems; RMCD customs release API; coordinator training; go-live and monitoring.	Go-live: Month 3
<b>UC-02: Revenue Integrity AI</b>	Platform setup; WMS/TMS data access and integration; surcharge rule configuration; VAS logging workflow; Finance team training; first billing cycle audit.	Go-live: Month 2
<b>Data Foundation - Phase 1</b>	Data dictionary development; TMS and WMS data quality remediation (priority fields); common job reference linking; basic reporting infrastructure.	Ongoing from Month 1

## Phase 1 Milestone Schedule

Month	Milestones	Owner
Month 1	Vendor contracts signed for UC-01 and UC-02; data foundation workstream commenced; API specifications finalised with port and shipping line partners.	MD / IT Manager
Month 2	Revenue Integrity platform go-live; first billing cycle audit completed; initial revenue recovery documented and reported to Board.	Finance Manager / IT
Month 3	Demurrage AI platform go-live; all major shipping line APIs live; first automated demurrage alerts generated; baseline demurrage cost tracked.	Operations Director
Month 4	First month post-go-live financial results reviewed; ROI tracking commenced; process refinements implemented based on user feedback.	MD / Operations Director
Month 5	Phase 1 financial review: confirm cumulative saving vs. investment; Board presentation of Phase 1 results; Phase 2 procurement commenced.	MD / Finance Manager
Month 6	Phase 1 stabilisation complete; Phase 2 platform contracts signed; Phase 1 lessons learned documented for Phase 2 planning.	All Workstream Leads

## Phase 1 Financial Projection

Phase 1 Financials	Conservative	Mid-Point	Optimistic
Phase 1 investment (UC-01 + UC-02 + Data)	RM 202,000	RM 202,000	RM 202,000
Month 6 cumulative net benefit	RM 290,000	RM 445,000	RM 578,000
Phase 1 payback period	Month 5	Month 4	Month 3–4
Cash available to fund Phase 2	RM 88,000	RM 243,000	RM 376,000

### 8.3 Phase 2 - Core Build: Months 5 to 14

Phase 2 commences planning in Month 4, overlapping with Phase 1 stabilisation. It deploys the three operationally transformative initiatives - Document AI, Fleet AI, and the Customer Visibility Platform - which collectively address the company's competitive positioning, client retention risk, and the largest volume-driven cost inefficiencies.

Initiative	Key Activities — Months 5–14	Month Target
<b>UC-03: Document &amp; Customs AI</b>	AI document platform setup; HS code AI training on JBI's specific commodity mix; integration with existing customs system; clerk workflow redesign; parallel running period (4 weeks); full go-live.	Go-live: Month 8
<b>UC-04: Fleet &amp; Route AI</b>	AI-TMS platform procurement; border system integrations (CaSSLe, port gate APIs); driver app rollout across 44 vehicles; fleet manager training; route data baseline; phased go-live by depot.	Go-live: Month 10
<b>UC-05: Visibility Platform</b>	Platform setup; TMS/WMS/customs integration; client portal branding; internal team training; pilot with 2 anchor clients (Tier 1); full client rollout.	Pilot: Month 11; Full: Month 13
<b>Data Foundation - Phase 2</b>	TMS API layer development (middleware); data warehouse setup; KPI standardisation across business units; automated operational dashboard development.	Complete: Month 12

## Phase 2 Key Dependencies

- The Document & Customs AI (UC-03) requires the Phase 1 data quality remediation to be complete for the customs system data to be usable for AI training. Commencement of UC-03 training data preparation should begin in Month 3 alongside Phase 1 deployments.
- The Fleet & Route AI (UC-04) requires the TMS API layer (Phase 2 data foundation) to enable real-time data exchange. The API layer development should be scoped and resourced by Month 4.
- The Customer Visibility Platform (UC-05) is dependent on both the TMS and WMS providing reliable, clean data feeds. This platform should be the last of the Phase 2 trio to go live, ensuring the data it presents to clients is accurate and trustworthy.
- Driver adoption of the AI routing app (UC-04) requires a structured change management programme. Engage drivers early - Month 6 awareness sessions - before the formal go-live in Month 10.

## 8.4 Phase 3 - Full Intelligence: Months 12 to 24

Phase 3 completes the AI transformation with the Bonded Warehouse Compliance platform, advanced analytics capabilities, and the integration of all systems into a unified operational intelligence layer. By the end of Month 24, JBI Logistics will operate with full AI-enabled visibility, prediction, and optimisation across all primary business functions.

Initiative	Key Activities — Months 12–24	Month Target
<b>UC-06: Compliance AI (Bonded WH)</b>	Platform procurement; WMS integration; LO tracking migration from Excel; RMCD reporting automation; anomaly detection configuration; staff training; parallel running; go-live.	Go-live: Month 16
<b>UC-06: Warehouse Labour AI</b>	Labour planning AI configuration; slotting optimisation run; supervisor training; first AI-generated roster cycle; performance monitoring.	Go-live: Month 15
<b>Advanced Analytics Layer</b>	Cross-system BI platform; predictive demand forecasting; client-level profitability analytics; management KPI automation; board reporting dashboard.	Complete: Month 20
<b>AI Programme Review &amp; Optimisation</b>	Full programme ROI review against projections; model retraining on 18-month operational data; identification of Phase 4 opportunities.	Month 24

## 8.5 Consolidated 24-Month Roadmap

Initiative	M1–2	M3–4	M5–6	M7–8	M9–10	M11–12	M13–15	M16–18	M19–21	M22–24
UC-01 Demurrage AI	DEPLOY	LIVE	LIVE	LIVE	LIVE	LIVE	LIVE	LIVE	LIVE	LIVE
UC-02 Revenue Integrity	DEPLOY	LIVE	LIVE	LIVE	LIVE	LIVE	LIVE	LIVE	LIVE	LIVE
Data Foundation Ph1	ACTIVE	ACTIVE								
UC-03 Document AI		PLAN	DEPLOY	LIVE	LIVE	LIVE	LIVE	LIVE	LIVE	LIVE
UC-04 Fleet & Route AI		PLAN	DEPLOY	DEPLOY	LIVE	LIVE	LIVE	LIVE	LIVE	LIVE
UC-05 Visibility Platform			PLAN	DEPLOY	DEPLOY	PILOT	LIVE	LIVE	LIVE	LIVE
Data Foundation Ph2			ACTIVE	ACTIVE	ACTIVE	ACTIVE				
UC-06 Compliance AI						PLAN	DEPLOY	LIVE	LIVE	LIVE
UC-06 Warehouse AI						PLAN	DEPLOY	LIVE	LIVE	LIVE
Analytics Layer								ACTIVE	ACTIVE	LIVE

Legend: PLAN = planning & procurement | DEPLOY = active implementation | ACTIVE = workstream in progress | PILOT = limited client rollout | LIVE = fully operational

## 8.6 Investment & Cash Flow Projection - 24 Months

Period	Investment Outflow	Cumulative Benefit (Mid)	Net Cash Position (Mid)
Months 1–6 (Phase 1)	RM 202,000	RM 445,000	+ RM 243,000
Months 7–12 (Phase 2a)	RM 336,000	RM 1,110,000	+ RM 572,000
Months 13–18 (Phase 2b/3a)	RM 186,000	RM 1,830,000	+ RM 1,458,000
Months 19–24 (Phase 3b)	RM 60,000	RM 2,540,000	+ RM 2,294,000
TOTAL 24-MONTH	RM 784,000	RM 5,925,000	+ RM 5,141,000

Self-Funding Structure: Phase 1 generates sufficient positive cash flow (RM 243,000–RM 376,000 net by Month 6 in Mid-Point and Optimistic scenarios) to partially fund Phase 2, reducing the net working capital requirement for the AI programme. The Board may choose to ringfence Phase 1 returns to self-fund subsequent phases, eliminating the need for external financing of the AI transformation.

## SECTION 9 - RISK ASSESSMENT & MITIGATION STRATEGIES

The following risk register covers the primary risks to the AI transformation programme. Each risk is rated on a 1–5 scale for Likelihood and Impact, producing a Risk Score (1–25). Mitigation strategies are provided for all High and Critical risks.

### 9.1 Programme Risk Register

Risk Description	Likelihood /5	Impact /5	Score /25	Mitigation Strategy
Staff resistance to AI tools replacing familiar manual workflows	3	4	12	Early and transparent communication of the programme's intent - AI augments roles, does not eliminate them. Structured change management with staff involvement in workflow redesign. Training budgets allocated in every phase. Champion identification within each team.
Integration complexity with custom TMS (2017) - no API layer	4	4	16	API middleware development scoped and resourced as a Phase 2 priority work stream. Vendor due diligence to confirm integration pathway before contract. Parallel running periods built into all TMS-dependent deployments. Contingency budget of 20% on all integration line items.
Key person dependency - IT Manager is single point of failure for integration work	3	4	12	Engage external IT integration specialist for Phase 2 and Phase 3 integration workstreams. Fully document all integration work. Consider co-sourcing IT capability for duration of the programme. Knowledge transfer protocols mandated.
Vendor SaaS platform reliability - service disruption to critical operations	2	5	10	SLAs with minimum 99.5% uptime and financial penalties contracted for all Tier 1 platforms. Fallback procedures maintained and tested for demurrage tracking and customs declaration during outage. Primary platforms hosted on enterprise cloud infrastructure (AWS/Azure Malaysia region preferred).
Client adoption of visibility portal is slower than projected	3	3	9	Client-specific onboarding plans developed by Operations Director. Portal value demonstrated with live shipment data from Day 1 of pilot. Dedicated client success support during first 60 days of access. Portal access linked to account manager review cycle.
RMCD or Singapore Customs regulatory changes affecting document AI rules	2	4	8	Select AI customs platforms with active Malaysian regulatory update feeds (RMCD and Singapore Customs). Contractual obligation on vendor to update tariff and regulatory rules within 48 hours of publication. Quarterly compliance review built into operations calendar.
Data quality issues delay AI model training for Document and Fleet AI	4	3	12	Phase 1 data quality remediation workstream addresses highest-priority data gaps before Phase 2 deployments begin. External data quality consultant engaged for a focused 6-week clean-up sprint in Months 2–3. Acceptance criteria for data readiness defined before Phase 2 contracts are signed.
Budget overrun due to scope creep or underestimated integration	3	3	9	Fixed-price contracts for all platform and integration work where achievable. 15% contingency budget maintained across each phase. Monthly financial review against budget with MD sign-off on any variation above RM 20,000. Scope change control process in place from Month 1.
Loss of Tier 1 client during implementation period before visibility platform live	2	5	10	Accelerate Customer Visibility Platform client communication and interim measures. Provide monthly in-person operational review to at-risk Tier 1 clients from Month 1. Share implementation roadmap and timeline with clients as a retention gesture. Consider early access agreement (beta portal) by Month 9.
AI benefit realisation significantly below Conservative scenario assumptions	2	4	8	Monthly KPI tracking against projected benefit by initiative. Quarterly programme review with adjustment of implementation approach if KPIs are off-track. External advisory review at Month 6 and Month 12 to validate approach and recalibrate projections. Conservative scenario remains the basis for Board financial commitments.

## 9.2 Risk Heat Map Summary

Risk Band	Score Range	Risks in Band
<b>CRITICAL</b>	20–25	None identified
<b>HIGH</b>	15–19	TMS Integration Complexity (16)
<b>MEDIUM</b>	8–14	Staff Resistance (12)   Key Person Dependency (12)   Data Quality Delay (12)   Vendor Reliability (10)   At-Risk Client Loss (10)   Budget Overrun (9)   Client Portal Adoption (9)   Regulatory Change (8)   Benefit Under-realisation (8)
<b>LOW</b>	1–7	No risks currently in this band

**Risk Summary:** There are no Critical risks identified in this programme. The single High-rated risk - TMS integration complexity - is a known and manageable technical challenge with a clear mitigation pathway through API middleware development.

The overall risk profile of this AI programme is **MEDIUM**, consistent with a well-scoped, phased technology transformation in a mid-sized Malaysian logistics business.

## 9.3 Technology Vendor Risk - Due Diligence Requirements

Given the central role of SaaS vendors in delivering all seven initiatives, the following due diligence requirements must be satisfied before any vendor contract is signed:

- Financial stability - vendor must provide evidence of institutional funding, profitability, or equivalent stability indicator. Pre-revenue startups with no proven customer base are not acceptable for Tier 1 initiatives.
- Malaysian or ASEAN logistics market references - vendor must provide a minimum of two verifiable reference clients in the Malaysian or ASEAN logistics sector operating at comparable scale.
- Data residency - all operational data must be stored in-country or in the ASEAN region. No data storage in jurisdictions that conflict with Malaysian data protection requirements.
- RMCD and Singapore Customs regulatory coverage - vendors providing customs or documentation AI must demonstrate active and current regulatory update capability for both RMCD and Singapore Customs (TradeNet, CaSSLe).
- Integration API documentation - vendor must provide full API documentation and confirm compatibility pathway with JBI Logistics's existing TMS and WMS systems before contract execution.

## SECTION 10 - FINAL RECOMMENDATIONS-STRATEGIC POSITIONING

### 10.1 Summary Assessment

This audit has confirmed that JBI Logistics is operating with a significant and widening gap between its current technology and AI capability and the standards required to compete effectively in the Johor / Iskandar logistics market as it is evolving. That gap is creating direct, quantifiable financial cost today - estimated at RM 3.4 million to RM 4.8 million in annual value destruction through demurrage waste, revenue leakage, fleet inefficiency, documentation errors, and compliance exposure.

The good news is unambiguous: every component of that cost is addressable with commercially available AI technology, at a total investment that is a small fraction of the value at stake, with payback periods measured in months rather than years, and with a risk profile that remains commercially viable even under the most adverse stress test scenarios applied in this report.

### 10.2 The Ten Recommendations

1. Approve Phase 1 investment of RM 202,000 at the next Board meeting. Deploy the Demurrage AI and Revenue Integrity platforms immediately. These two initiatives alone will return RM 580,000–RM 1,050,000 annually and are cash-positive within four months. Delay costs approximately RM 63,000–RM 95,000 per month in avoidable demurrage and leakage.
2. Appoint a dedicated internal AI Programme Manager. This person - ideally the Operations Director or a senior operations manager - is responsible for programme governance, vendor accountability, change management coordination, and ROI tracking across all seven initiatives. The AI programme should not be managed as an IT project; it must be owned at the operations leadership level.
3. Commission the data foundation workstream in Month 1, in parallel with Phase 1 deployments. Data quality remediation, TMS data dictionary development, and common job reference standardisation are prerequisites for Phase 2. Engaging an external data specialist for a focused sprint in Months 2–3 will prevent Phase 2 delays.
4. Initiate proactive communication with the two Tier 1 clients who have set January 2027 visibility requirements. Share the implementation roadmap, confirm the commitment to delivering the visibility platform by Q3 2026, and offer interim monthly in-person operational reviews as a relationship management measure. The cost of client loss is orders of magnitude greater than the cost of the visibility platform.
5. Begin the TMS API layer scoping in Month 3. The custom-built 2017 TMS is the single most significant technical dependency across Phase 2. Engaging a specialist middleware developer to assess and scope the API layer development by Month 4 ensures Phase 2 timelines are not held hostage to a late-discovered integration complexity.
6. Adopt a 'self-funding AI programme' financial discipline. Ring-fence the net cash savings from Phase 1 as the primary funding source for Phase 2 investments. This approach maintains board-level confidence, avoids unnecessary debt, and reinforces the commercial credibility of the AI programme internally. Phase 1 mid-point returns of RM 243,000 net by Month 6 contribute materially to the RM 336,000 Phase 2 investment requirement.
7. Invest in AI literacy at the leadership level. The MD and senior leadership team should complete a structured AI strategy literacy programme - not a technology course, but a commercially oriented executive briefing that builds confidence in AI decision-making, ROI assessment, and vendor management. Recommended duration: two half-day sessions with an experienced AI strategy advisor. This investment directly reduces the risk of poor vendor selection decisions and strengthens the organisation's ability to hold AI vendors accountable.
8. Build the Customer Visibility Platform as a commercial growth tool, not just a client retention measure. Position the platform actively in sales and business development conversations with prospective MNC clients in the JS-SEZ. Real-time supply chain visibility is increasingly a qualification requirement for MNC logistics contracts. JBI Logistics should be pitching this capability by Month 14.

9. Approach the NIMP Smart Industry programme for applicable incentives. While JBI Logistics is a logistics services provider rather than a manufacturer, the Malaysian government's digitalisation incentive landscape - including SME Corp's Digital Grant, MDEC's supported programmes, and state-level Selangor and Johor digitalisation incentives — may provide co-funding for elements of the data infrastructure, AI platform, and workforce training investments in this plan. Engage a grant advisory specialist to assess eligibility during Month 1.
  
10. Establish a 24-month AI governance framework with monthly KPI reviews, quarterly financial assessments, and a formal 12-month programme audit. ROI tracking must be rigorous, transparent, and reported at Board level. The assumptions in this report are well-evidenced and achievable - but only if the implementation is held to account against them. A formal governance structure is what transforms a plan into results.

### 10.3 Strategic Positioning - Where JBI Logistics Should Be in 24 Months

The successful execution of this AI roadmap will transform JBI Logistics's competitive position in the Johor / Iskandar logistics market. The following describes the target state at the completion of the 24-month implementation:

Dimension	Target State at Month 24
<b>Cost Structure</b>	Operating cost per cross-border consignment reduced from RM 71.40 to RM 52–58 - approaching AI-enabled regional competitor benchmarks and restoring price competitiveness without margin sacrifice.
<b>Demurrage</b>	Annual demurrage and detention charges reduced from RM 812,000 to RM 240,000–340,000 - a saving that directly flows to EBITDA improvement of 1.5–1.7 percentage points.
<b>Revenue Integrity</b>	Revenue leakage reduced from RM 748,000 (4.3% of revenue) to below RM 80,000 (under 0.5% of revenue) - a direct annual revenue uplift of RM 660,000–700,000 with no volume growth required.
<b>Documentation Quality</b>	Cross-border declaration error rate reduced from 4.1% to below 0.4% - eliminating the RMCD compliance risk, the delay costs, and the client relationship damage associated with documentation failures.
<b>Fleet Performance</b>	Vehicle utilisation at 80–84%, empty running below 19%, and driver overtime below 130 hours per month - representing a structurally lower cost fleet operation generating the same or greater revenue.
<b>Client Proposition</b>	A branded, live, self-service client visibility portal active and in use by all major accounts - directly addressing contract renewal requirements and enabling competitive positioning for JS-SEZ MNC logistics contracts.
<b>Compliance Position</b>	Zero RMCD compliance notices; audit-ready bonded warehouse records at all times; automated LO status management; material reduction in licence risk exposure.
<b>Market Positioning</b>	Recognised as one of the technology-leading mid-sized logistics operators in the Johor / Iskandar corridor - capable of competing for and winning contracts from MNC clients whose supply chain standards previously excluded businesses of JBI Logistics's profile.
<b>Financial Performance</b>	EBITDA margin improvement from 7.9% (FY2025) to 11–14% (FY2027 target), driven by direct cost reduction and revenue recovery from the AI programme. Net profit margin improvement from 3.8% to 7–9%.

## 10.4 The Commercial Imperative - A Final Word

This audit has identified that JBI Logistics is not yet behind - but it is approaching the point at which being behind becomes difficult to recover from. The Johor / Iskandar logistics market is moving fast. The JS-SEZ is attracting investment and raising standards. Regional competitors with AI-enabled platforms are in the market.

**Two Tier 1 clients have set a technology deadline.**

The AI investments in this plan are not speculative. They are commercial decisions with well-evidenced financial returns, tested under significant stress, and sequenced to generate cash before they require it.

The total programme investment of RM 784,000 over 24 months against a conservative 3-year net value of RM 5.26 million is not a technology bet - it is one of the clearest ROI decisions available to JBI Logistics's Board this financial year.

**The only decision that creates material risk is the decision to wait.**

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