



ACERO
INDUSTRIAL SYSTEMS



ACERO INDUSTRIAL SYSTEMS • PRODUCT CATALOG 2026-2027

RAISING THE STANDARD IN METAL FORMING

U.S. ENGINEERED • TEXAS-BASED OEM • GLOBAL MANUFACTURING

WHAT WE BUILD

COMPANY

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WHY ACERO

BUILT FROM EXPERIENCE. ENGINEERED FOR WHAT'S NEXT.

"Before I built **ACERO**, I spent years in construction, growing a company from three employees to more than seventy, supported by over one hundred subcontractors. That taught me what contractors and suppliers truly need: not just dependable machinery, but a dependable company behind it."

VICTOR ARCEO • FOUNDER & CEO • 20+ YEARS OF BUSINESS EXPERIENCE

ENGINEERED IN TEXAS

Design and project oversight from our McKinney, Texas office.

RELATIONSHIP FIRST

100% consultative, from first call to commissioning.

TESTED BEFORE IT SHIPS

Factory acceptance testing with real coil.

ENGLISH AND SPANISH

PLC controls and support in both languages.

ISO 9001-CERTIFIED MANUFACTURING PARTNERS • FMA MEMBER • BBB A RATING

80+ EQUIPMENT SOLUTIONS

12 PRODUCTION FAMILIES. BUILT TO YOUR PROFILES.

No **ACERO** machine is treated as completely standard. Every line is configured around your profiles, materials, gauges, speed, punching, electrical, layout and plans for growth.

ROOFING & WALL-PANEL LINES

PURLIN & STRUCTURAL FRAMING

STUD & TRACK FRAMING

LIGHT-GAUGE STEEL FRAMING

FOLDERS & BENDING SYSTEMS

MULTI-TRIM SYSTEMS

SLITTER LINES

STRUCTURAL DECK

STANDING SEAM

SOLAR RACKING

FENCE PRODUCTION

RACK & STORAGE



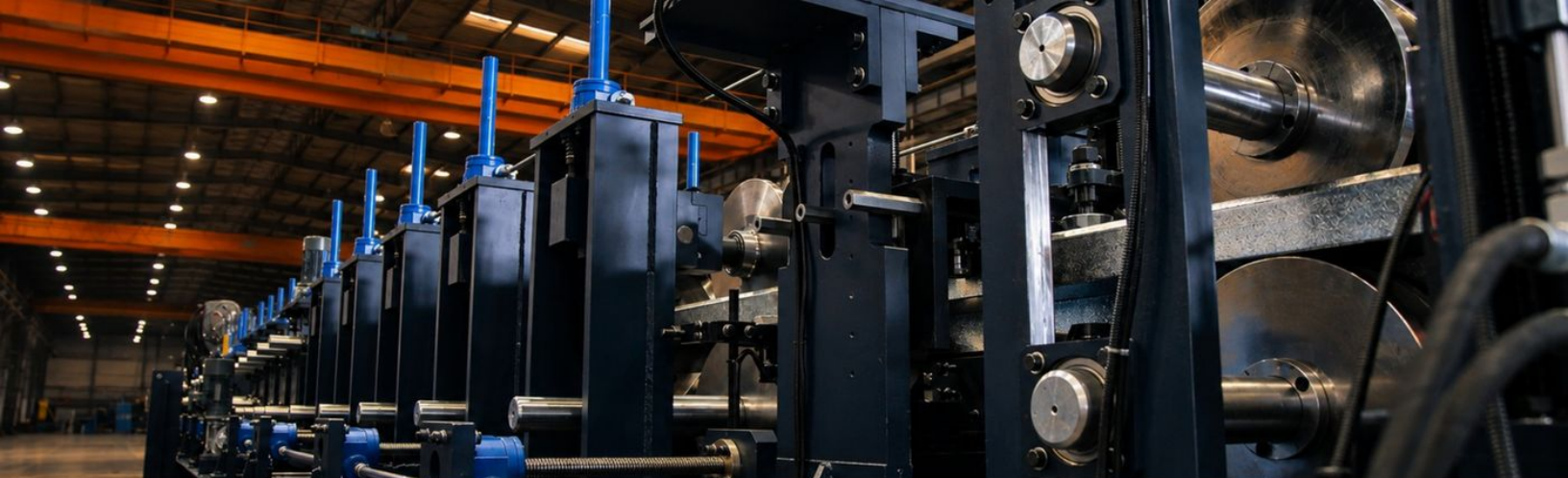
PANEL



PURLIN



STUD & TRACK



THE PLATFORM SYSTEM

FOUR PLATFORMS. ONE STANDARD.

Not good, better, best. One engineering standard at four production scales. Genesis, Alpha and Maximus run across our panel, purlin and stud & track lines.

01 GENESIS

THE PROFESSIONAL

Take control of your production. Enough capacity for your own jobs, with room to grow and supply others.

02 ALPHA

THE PRODUCER

You already move volume and supply other builders. More speed and more automation to keep up.

03 MAXIMUS

THE VOLUME PRODUCER

Full conveyors, automatic stacking, multiple profiles. Built to run volume across every shift.

04 MONSTRUO

HEAVY INDUSTRIAL

Fully custom purlin lines for webs over 14 in, up to 24 in. Special gauges and sizes, built to your specification.

TIERS AVAILABLE ON

PANEL LINES

PURLIN LINES

STUD & TRACK LINES



OUR ENGINEERING STANDARD

BUILT HEAVIER. TESTED FIRST.

Every **ACERO** machine is engineered around the same principles. We don't publish our recipe, but this is what goes into every line.

HEAT-TREATED, CHROME-PLATED ROLLERS

Hardened tooling for long runs and consistent profiles.

HEAVIER CHASSIS

Rigid welded frames for stability at full speed.

PLC TOUCHSCREEN CONTROLS

Length, batch and punch programs in English and Spanish.

HEAVY-DUTY ELECTRICAL WIRING

Industrial-grade wiring and protected conduit.

LARGER SHAFTS & ROLLERS

Tolerances that hold shift after shift.

FACTORY ACCEPTANCE TESTING

Every line runs real material before it ships.

BUILT TO ACERO SPECIFICATIONS

HOW ACERO WORKS.

ACERO is a Texas-based machinery company with U.S. engineering and global manufacturing. Our machines are built to ACERO specifications through selected manufacturing partners, and we manage every step from your first call to years after commissioning.

01 SPECIFICATIONS

We define the profile, configuration and performance tier.

02 ENGINEERING

Engineered and designed in America.

03 MANUFACTURING MANAGEMENT

Built through selected partners, supervised by ACERO.

04 QUALITY CONTROL

Inspections throughout the build.

05 FACTORY ACCEPTANCE TESTING

Our U.S. engineers travel to the factory to run your test on real coil.

06 LOGISTICS

We manage delivery to your facility.

07 COMMISSIONING

Our team brings your line online.

08 TRAINING

Your operators, trained on your machine.

09 SPARE PARTS

Coordinated through our McKinney, Texas office.

10 WARRANTY

Standard one-year warranty on major components.

11 TECHNICAL SUPPORT

English and Spanish, Mon–Fri during our business hours.

NOT A RESELLER.

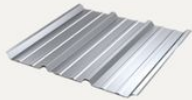
We set the specifications, manage the build and test every machine before it ships. Ask us where any machine is built. We will name the factory.

01 • ROOF & WALL PANEL

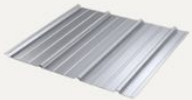
PANEL ROLL FORMING MACHINES

One profile or two. Dedicated production.

POPULAR PROFILES • WE BUILD TO ANY PROFILE



R-PANEL
The workhorse. Roof and wall.



AG PANEL
Barns and post-frame.



PBR
Purlin bearing leg.



PBU
Interior liner panel.



PBD
Floor and roof decking.

	THE PROFESSIONAL GENESIS	THE PRODUCER ALPHA	THE VOLUME PRODUCER MAXIMUS
MAX LINE SPEED	85 FT/MIN	120 FT/MIN	150+ FT/MIN
MATERIAL	20 to 29 gauge	20 to 29 gauge	20 to 29 gauge
DECOILER	5-ton auto, up to 20	5-ton auto, up to 20	5-ton auto, up to 20
CUTTING	Hydraulic stop-cut	Hydraulic stop-cut	Flying shear
OPTIONS	20 ft runout table	Coil cart, coil tipper	30 ft stacker, conveyor

CONFIGURATION 1

SINGLE PANEL

One dedicated profile, start to finish.

CONFIGURATION 2

DOUBLE PANEL

Two profiles on one line, run one at a time.

NEED A DIFFERENT PANEL? These are popular examples, not the full list. Send us your panel profile and we will build the machine to make it. Standard 36 in coverage from 41 or 43 in coil, or any width you need. Net output depends on part length and cut type.

SCHEDULE A CALL

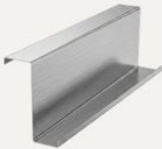
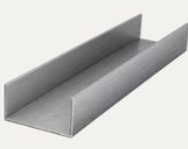
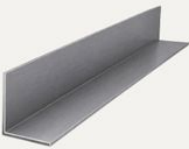
AGENDE EN ESPAÑOL

02 • PURLIN

PURLIN ROLL FORMING MACHINES

C, Z, U, L and eave strut.

POPULAR PROFILES • WE BUILD TO ANY PROFILE

				
C PURLIN Roof purlins and wall girts.	Z PURLIN Lapped for continuous spans.	U CHANNEL Base and track.	L ANGLE Base and rake angle.	EAVE STRUT (E) First purlin and top girt.

	THE PROFESSIONAL GENESIS	THE PRODUCER ALPHA	THE VOLUME PRODUCER MAXIMUS
MAX LINE SPEED	98 FT/MIN	120 FT/MIN	120-150 FT/MIN
PROFILES	C Z U	C Z U L	C Z U L E
WEB RANGE	4 to 14 in	4 to 12 in	4 to 12 in
MATERIAL	10 to 16 ga	10 to 16 ga	10 to 16 ga
CUTTING	Precut, true 90°	Postcut	Precut & postcut

HEAVY INDUSTRIAL • FULLY CUSTOM

MONSTRUO

Anything over a 14 in web, up to **24 in**, is a Monstruo: a fully custom purlin line built to your specification, with special gauges and sizes. Available on request.

- SERVO-DRIVEN PUNCHING**

Hole spacing and end conditions set to your drawings.
- AUTOMATIC SIZE CHANGE**

Change web sizes from the control screen.
- MAXIMUS VOLUME PACKAGES**

Precut and postcut, 30 ft stacker, inline labeling.

NEED A DIFFERENT PROFILE? Send us your section drawing, sizes and gauge. We engineer purlin lines to your profiles. Pricing upon request.

SCHEDULE A CALL

AGENDE EN ESPAÑOL



03 • EVERY STUD. EVERY TRACK.

STUD & TRACK MACHINES

	THE PROFESSIONAL GENESIS	THE PRODUCER ALPHA	THE VOLUME PRODUCER MAXIMUS
MAX LINE SPEED	90 FT/MIN	165 FT/MIN	165 FT/MIN
BUILT FOR	Everyday stud & track	High-volume runs	Heavy gauge, wider webs
WEB SIZES	1-5/8 to 6 in	2-1/2 to 8 in	2-1/2 to 10 in
MATERIAL	16 to 20 gauge	16 to 20 gauge	Up to 12 gauge
OPTIONS	5-ton decoiler, tables	Labeling, 40 ft stacker	40 ft stacker, packing

PUNCHED IN LINE
Service holes, knockouts and screw holes programmed through the PLC.

STUD & TRACK VS LIGHT GAUGE STEEL
Stud & track lines run straight members by the piece. LGS machines punch and notch every member to a frame file: see page 13.

OTHER SIZES OR PROFILES? Send us your stud, track or furring profile and we will build to it.

CALL (469) 916-9709

EMAIL US



04 • PLANS IN. FRAMES OUT.

LIGHT GAUGE STEEL **MACHINES**

Send your frame file and the machine forms every stud, track and truss member at its programmed length, punched and notched to fit.

01

DETAIL YOUR FRAMES

In Vertex framing software, included with the machine.



02

IT FORMS EVERY PIECE

Web notches, lip cuts, service and bolt holes, in line.



03

YOUR CREW ASSEMBLES

Wall panels and roof trusses go together on site.



LGS FRAMING MACHINES.

SINGLE-PROFILE LINES

ONE DEDICATED MACHINE PER WEB SIZE



MULTI-PROFILE LINES

AUTOMATIC SIZE CHANGE BETWEEN PROFILES

C63 - C200

2-1/2 TO 8 IN

C89 - C305

3-1/2 TO 12 IN

2 IN

4 IN

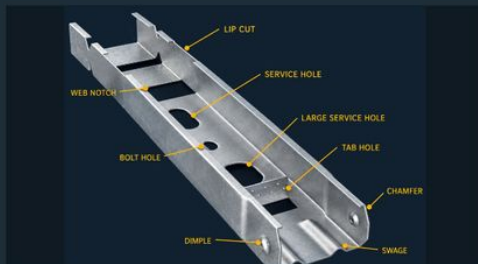
6 IN

8 IN

10 IN

12 IN

EVERY LGS LINE INCLUDES



VERTEX SOFTWARE
Included with the machine

AUTOMATIC PUNCHING
Notches and holes in line

GAUGE OPTIONS
12, 14, 16 or 18 ga, set at consultation

ENGLISH & SPANISH
Controls your crew can run

NEED ANOTHER WEB SIZE? Sizes shown are examples. Send us your framing members and we will configure the line.

CALL (469) 916-9709

EMAIL US



05 • EVERY TRIM. IN-HOUSE.

HYDRAULIC FOLDERS

	13 FT FOLDER	21 FT FOLDER
WORKING LENGTH	13 ft (4 m)	21 ft
CAPACITY	Up to 20 gauge	18 to 29 gauge, by material
CLAMPING	5 hydraulic press clamps	Full-length hydraulic clamping
CONTROLS	Siemens PLC, encoder angle, integrated slit	PLC touchscreen bend sequences



ANY TRIM YOU CAN DRAW. These are examples. Each profile is a programmed bend sequence with no tooling change. Send us your trim profiles for review.

CALL (469) 916-9709

EMAIL US



06 • COMPLETE TRIM PACKAGES.

MULTI-TRIM MACHINES

Unlike a folder that bends one trim at a time, a multi-trim machine roll forms **three different trims** from one platform, each on its own tooling lane. You choose which three trims your machine is built to make.

PICK YOUR THREE TRIMS. Ridge cap, rake, eave, J-channel, drip edge, corner, valley, gutter, or any profile you send us. about 40 to 50 ft/min on 22 to 26 gauge.

CONFIGURATIONS

Multi-trim, heavy-duty single trim or compact cantilever.

FEED & CUT

Coil-fed or hand-fed. Feed-to-stop or flying shear.

3-IN-1 OPTION

Trim, slit blanks and flat sheets from one platform.

CALL (469) 916-9709

EMAIL US



07 · YOUR COIL. YOUR WIDTHS.

SLITTER LINES

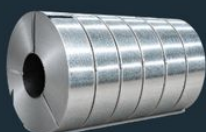
Master coil in. Accurately slit, tightly recoiled finished coils out, ready for your panel, purlin, stud and trim lines.

GENESIS SLITTER LINE

GAUGE RANGE	16 to 30 gauge (14 to 30 heavy-gauge)
WORKING WIDTH	49 in
DECOILER	5 ton hydraulic
TOOLING	7 slitting sets included
POWER	480V or 220V three-phase

THE LINE

- 01 HYDRAULIC DECOILER
- 02 GUIDING & STRAIGHTENING
- 03 PRECISION SLITTING
- 04 PROGRAMMABLE SHEAR
- 05 TENSION CONTROL
- 06 HYDRAULIC RECOILER
- 07 COIL CART UNLOADING



NEED STEEL COIL?

Tell us your gauge, width and volume.

REQUEST COIL



08 • BUILT FOR STRUCTURE.

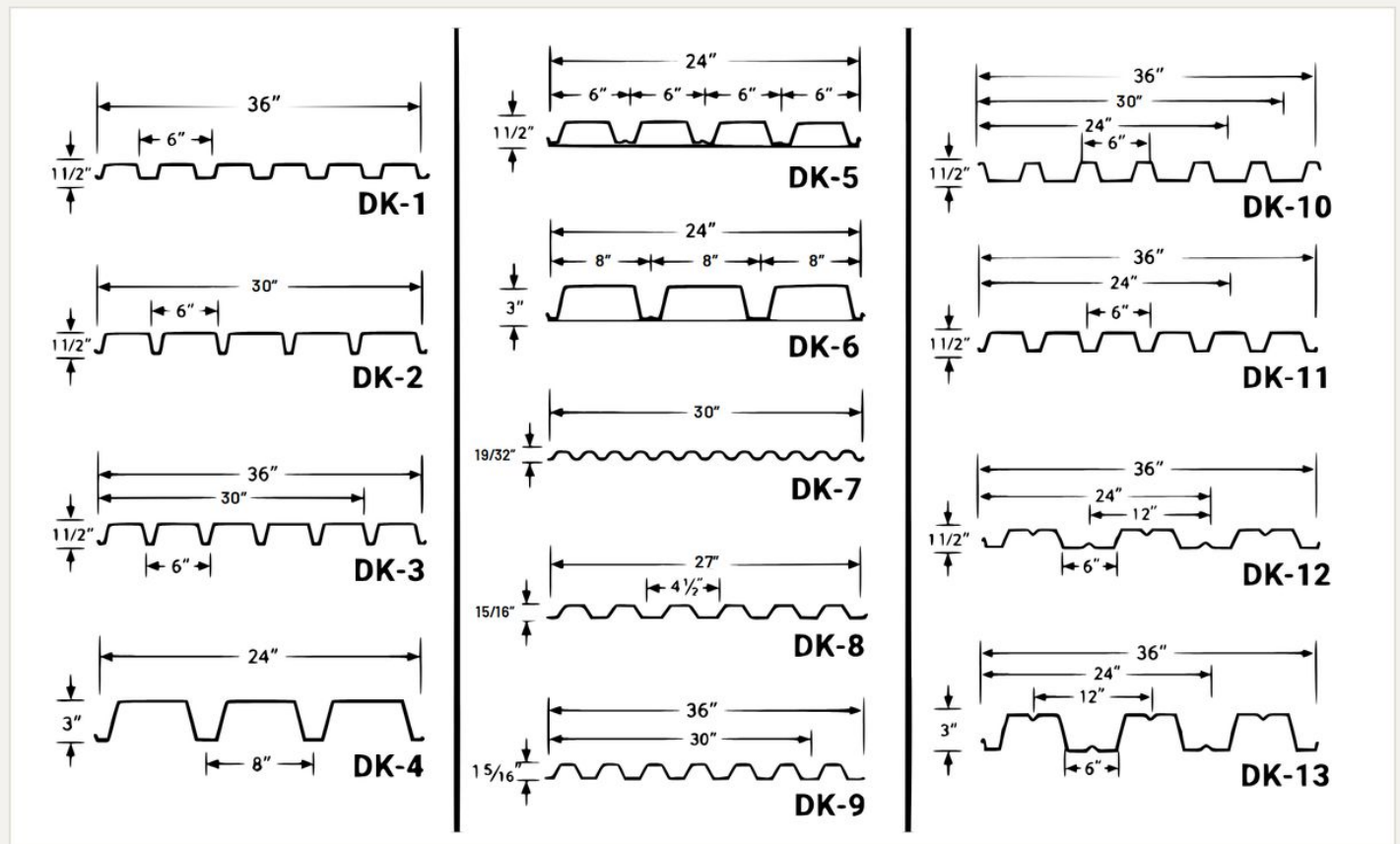
DECK MACHINES

Floor and roof deck for commercial buildings, warehouses, parking structures and multi-story construction, in various heights and production speeds, customized to your requirements. Pricing upon request.

- B-DECK**
- N-DECK**
- M-DECK**
- A-DECK**
- F-DECK**
- COMPOSITE FLOOR DECK**
- FORM DECK**

SAMPLE DECK PROFILES

HEIGHTS 1-1/2 • 2 • 3 IN • CUSTOM



Sample profiles only. Send us your deck profile, height and width and we will build to it.

CALL (469) 916-9709

EMAIL US

ALSO FROM ACERO

MORE PRODUCTION SYSTEMS.

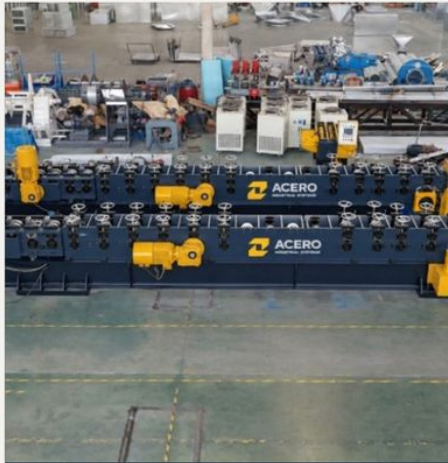
Every line is engineered to your profiles. Tell us what you produce, and we will configure the system around it.



09

STANDING SEAM

Portable or plant-based systems: mechanical lock, snap lock, nail strip and custom profiles.



10

SOLAR RACKING

Rails, mounting channels, supports and brackets for residential to utility-scale solar.



11

FENCE PRODUCTION

Posts, rails and structural members for agricultural, commercial, security and residential fencing.

12

RACK & STORAGE

Uprights, beams and shelving for pallet rack and material handling markets.

DON'T SEE YOUR LINE?
SEND US YOUR PROFILE.

CALL (469) 916-9709

EMAIL US

WHERE OUR LINES WORK

BUILT FOR THE JOBS YOU RUN.



BARNs & POST-FRAME
AG PANEL



METAL ROOFING
R-PANEL



METAL BUILDINGS
PURLIN



STEEL FRAMING
LGS • STUD & TRACK



COMMERCIAL DECK
STRUCTURAL DECK



WALL SYSTEMS
PBR • PANEL LINES

BUILD OUT YOUR LINE

LINE OPTIONS & ACCESSORIES.

Configure any **ACERO** line from coil to bundle. Availability varies by line and platform.



HYDRAULIC DECOILERS

5-ton automatic standard. 10, 15 and 20-ton available.



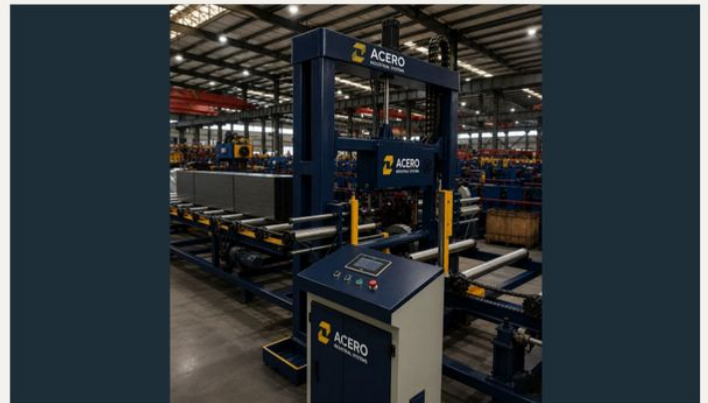
HIGH-VOLUME PUNCH PRESS

Holes, knockouts and patterns in line.



COIL TIPPERS & CARTS

Safer, faster coil loading.



PACKING SYSTEMS

Automatic bundling at the end of the line.



SERVO PUNCH STATIONS

Programmable punching on the line.



STACKERS & RUNOUT TABLES

Up to 40 ft automatic stacking.

2026

A MILESTONE YEAR.

From customer trust to national industry recognition.

"They followed through on everything they promised."

ACERO CUSTOMER, 2026

"They answered all of our questions and educated us throughout the process."

ACERO CUSTOMER, 2026

"Great leadership. Great team. We feel we made the best choice."

ACERO CUSTOMER, 2026

"They came with a great reputation, strong referrals, and great people."

ACERO CUSTOMER, 2026



FEATURED IN ROLLFORMING MAGAZINE

An industry publication for roll-forming and metal-building companies.

METALCON 2026 TOP PRODUCT NOMINEE

Our Maximus purlin line.

MACHINE SHOWROOM

Viewings available by appointment.

[READ THE FEATURE](#)

ISO 9001

CERTIFIED
MANUFACTURING
PARTNERS

FMA

FABRICATORS &
MANUFACTURERS
ASSOCIATION MEMBER

BBB A

BETTER BUSINESS
BUREAU RATING

BEFORE YOU INVEST, ASK THE RIGHT QUESTIONS.

The lowest initial price can become the most expensive decision. Before choosing any roll-forming machine, from any supplier, get clear answers to these questions.

- | | |
|---|---|
| 01 Who is actually manufacturing my machine? | 06 Can I reach someone during normal business hours? |
| 02 How will it be tested before shipment? | 07 Can I visit a U.S. office and meet face-to-face? |
| 03 Are the technical specifications clearly documented? | 08 Will someone who knows my machine answer the phone? |
| 04 Who will install, commission and train my team? | 09 Is a U.S.-based company responsible for my investment? |
| 05 Where will replacement parts come from? | |

AT ACERO

YOU ALWAYS HAVE **SOMEONE TO CALL.**

U.S. engineering, with our engineers on-site for factory acceptance testing, plus project management, commissioning, training, parts and after-sale support. Call our team Monday through Friday, 8:30 a.m. to 5:00 p.m., or visit our McKinney office. Showroom viewings by appointment. Ask us who manufactures your machine, and we will tell you directly.

TALK THROUGH YOUR PROJECT

(469) 916-9709

A TURNKEY EXPERIENCE

FROM CONSULTATION TO PRODUCTION.

01 CONSULTATION

Your experience begins with a consultation to understand your production needs, current operation and future goals. Together, we select the right machine tier, capacity and configuration, then provide pricing tailored to your requirements and assistance with financing.

02 BUILD & DELIVERY

Once your order is confirmed, we manage design, engineering, tooling, component sourcing, assembly, testing and commissioning. We coordinate logistics, delivery and setup at your facility, followed by operator and maintenance training to prepare your team for production.

03 ONGOING SUPPORT

Our support continues with spare parts and ongoing service through our McKinney, Texas corporate office, giving you a complete turnkey experience from your first conversation through the life of your machine.

4 TO 7 MO.

Standard approx. four months; custom up to seven.

1 YEAR

Standard warranty on major components.

480V / 220V

Three-phase. You choose at order.

FINANCING

Financing assistance is available.



ACERO
INDUSTRIAL SYSTEMS



BUILT ON PERFORMANCE, NOT ON PRICE.

Let's talk about your production.

(469) 916-9709

info@aceroindustrialsystems.com

aceroindustrialsystems.com

6000 Alma Rd, Ste 1101 · McKinney, Texas 75070

Mon-Fri, 8:30 a.m.-5:00 p.m. · Showroom by
appointment

LINKEDIN INSTAGRAM FACEBOOK

**ISO 9001-CERTIFIED MANUFACTURING PARTNERS · FMA MEMBER · BBB A
RATING**

Images are representative. Machines may be shown with optional equipment. Specifications vary by configuration and are confirmed at quote. Machines must be operated by trained personnel with all guards in place.



**SCAN TO GET
STARTED**



**BUILD &
FINANCE**